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Research Oil Company

2777 Broadway • Cleveland, Ohio 44115 Telephone: (216) 623-8383 • Fax: (216) 623-8393

Fuel Oil • Oil Recycling • Liquid Waste Disposal EPA L.D. No. OHD 004178612

ATTM: ACCTS PAYABLE
CANTON DROP FORGE
4575 SOUTHWAY ST. SW FOB 6902
CANTON
OH 44706

PLEASE REFER TO THIS NO. WHEN MAKING PAYMENT OR INQUIRY

INVOICE DATE. IZ6/11/92 PAGE

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4575 SOUTHWAY ST SW CANTON	B/State Generator S/ID
DH 44706	
4. Generator's Phone (216) 477-4511 5. Transporter 1 Company Name 6. US EPA I	ID Number C. State Transporter's ID
RESEARCH OIL COMPANY OHDOO4178	(2) 大学・大学・大学・大学・大学・大学・大学・大学・大学・大学・大学・大学・大学・大
7. Transporter 2 Company Name 8. US EPA	ID Number E:State:Transporter's: ID:
	Fi Transporter's Phone ID Number G: State Facility's ID
RESEARCH OIL CO.	
2655 TRANSPORT RE-	H, Facility's Phone
OH 44115 OHDOO4178	
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Nur	
a. OIL AND WATER	No. Type Total Quantity Wt/Vol Waste No.
NON-HAZARDOUS - FOR RECORD KEEPING PURPOSES	ONLY 001 TT 5,000 G
b.	
A	
C.	
d	
J. Additional Descriptions for Materials Listed Above	(Charles In Section 2) Kr. Handling Codes for Wastes Listed Above
	Tas time in: 225
	FINE OUT:
15. Special Handling Instructions and Additional Information PO# 91282 F	REL#
USE GLOVES & GOGGLES; PUMP TANK AND DRUMS CONTA	ACT KEITH HOUSEKNECHT #477-4511///1100//17-
30/// ACCEPT # (a): 0010903	
ALL SPILLS MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER AT (8	100) 424-8802, 24 HOURS PER DAY. 508/2/2/2
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Printed/Typed Name Signature	Month Day_ Yea.
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T 17. Transporter Acknowledgement or Receipt of Materials Printed Type Invame Signature	Date Month Day Yea
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18. Transporter 2 Acknowledgement or Receipt of Materials	Date
Printed/Typed Name Signature	Month Day Yea □ · □ · □ · □ ·
19. Discrepancy Indication Space	
*****DESCRIPTIONS AND QUANTITIES SUBJECT TO L	ABURATURY ANALYSIS****
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20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by	r—
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EPA Form 8700-22 (Rev. 9-88) Previous editions are obsolete. GENERATO	(34)07659

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GLES 22077 Mound Road Warren, MI 48091

Notes:

Research Environmental Industries Trip Report

2777 Broadway Avenue Cleveland, OH 44115

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RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 07/13/94 1 RB4288 inv data pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POS 6902 CANTON DM 44706

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Disposal Fa	cility Rep	resentative Signa				CDF002492
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JUL 5 1994

GANTON DROP FORGE

RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, CH 44115 06/28/94

inv number

R83616

inv date рg

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6702 CANTON QH 44706

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ACCOUNT DISTRIBUTION Freight Invoice Genl. Prov. Amount Acct 131 131 131 FORM CDF 41 5M

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	ALL SPILLS MUST BE REPORTED TO THE NATIONAL R	RESPONSE CENTER AT (800) 42	24-8802, 24 HOU	RS PER	DAY.	<u>. </u>	<u> </u>
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20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.

TRANSPORTATION WORK ORDER W/O: 37981 CHEMSERV ENVIRONMENTAL COMPANY

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Research Environmental Industries Trip Report

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	, th	Special Handling Instructions and Additional Information PLIFF 91282 RELIFESE GLOVES & GUGGLES; CEEPT # (a): 0010903 5/7-20/						
	16.	ALL SPILLS MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER AT (800) 424 GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are classified, packed, marked, and labeled, and are in all respects in proper condition for transport regulations. If I am a large quantity generator, I certify that I have a program in place to reduce the volume economically practicable and that I have selected the practicable method of treatment, storag future threat to human health and the environment; OR, if I am a small quantity generator, I	e fully and accura by highway accor ne and toxicity of ne, or disposal cur	tely des ding to a waste g	cribed above by papplicable internal enerated to the devaluable to me whi	ional and nate gree I have ch minimizes	ional governi determined to the present	ment to be
		the best waste management method that is available to me and that I can afford. Brinted/Typed Name Signature	rance (\ \	mili		onth Day	Year GL.f
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L T Y	20	Facility Owner or Operator: Certification of receipt of hazardous materials covered by this r Printed/Typed Name Signature	manifest except a	s noted	In Item 19	$\frac{1}{y}$	Date Month Day	

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	CANTON OM 44705			State G	eneratoris ID			7
5.	Generator's Phone (216) 477-4511 Transporter 1 Company Name AESEARCH DIL COMPANY Transporter 2 Company Name	6. US EPA ID Number 0HD004178612 8. US EPA ID Number		Transpo	ansporter's ID Mer's Phone ansporter's ID		61825-8	.58 1.38
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	Designated Facility Name and Site Address RESEARCH OIL CO. 2655 TRANSPORT RD. CLEVELAND	10. US EPA ID Number		H Facility	acility's ID 's Phone 6) 423-83			
-	OH 44115 11. US DOT Description (Including Proper Shipping Name, H.	OHD004178612	12. Contai	ners	13.	14. Unit	L.	
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EPA Form 8700-22 (Rev. 9-88) Previous editions are obsolete. GENERATORIS

RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 07/18/94 1 R84475 inv data pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW PO% 6902 CANTON CH 44706

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99	GUR TRUCK	\$325	384475	SEE BELOW	07/18/94	NET 30 DAYS
lov Dat	e/AppCd Sty	Description			Cost	Extendion
	13/94 10903 5,000 5,000	PO: 91282 MAN# 17769 LIGUID WASTE SUSPENDED SO TRANSPORTATI	(19 %) LIDS (3	7.5	.160 .000 300.000	800.00 0.00 300.00

*** PAYMENT TERMS ARE MET 30 DAYS ***

BUB TOTAL

1,100.00

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ND OH 44115 ***

31,100.00 NT

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			44706 ator's Phone(216) 477-4511				ng salah ng mangang Kanggangan		
L.	5. Tr	ansp	porter 1 Company Name EARCH DIL COMPANY	DHD004178612	,	2	e Transporter's ID isporter's Phone	. (2161623-8383
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	R 2	ESE 655	EARCH OIL CO. 5 TRANSPORT RD. VELAND				ility's Phone		
	ົດ	H 4	44115	OHD004178612			216)623-83	83	
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L	20	. Fac	cility Owner or Operator: Certification of receipt of hazardous	materials covered by this manifes	st except a	s noted	in Item 19.	7	
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xplanation listed above are correct. Generator Signature:		i e	se 2" 🔲 se 3" 🛵🗂	طعتيه اللغت	an Turn branches
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	Disposal Fac	Programme and the second of th		3 T 3 T 3	
I have inspected the trailer and certify it RCRA empty and Disposal Facility Representative Signat	こうさい なんしょ さいしょう サミンス・スポース だだ グラック・スタール	A CONTRACTOR OF THE PROPERTY O	ing grant and a second a second and cond and	CDF002	511

RESEARCH DIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 inv date pg

CAMTON DROP FORGE 4575 SOUTHWAY ST. SW PGS 6902 CANTON CH 44706

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F	RESE	nated Facility Name and Site Address EARCH DIL CO. TRANSPORT RD.	0. · US EPA ID Number		G, Stati	P Facility's ID	Anton Takini Marija	
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RESEARCH GIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 1 07/18/94 1 0884474 inv date pg inv numbe

CANTON DROP FORGE 4575 SOUTHWAY ST. 3% PDB 6902 CANTON SH 44705

99 CUST T	RUCK	0310	R84474	SEE SELOW	07/18/94	NET 30 PAYS
Rov Date/AppCd	Sty	Description			Dast	Extension
07/11/94 · · · · · · · · · · · · · · · · · · ·	5,500 5,500 :	PO#: 91282 MAN# 17723 LIGUID WASTI SUSPENDED SO TRANSPORTAT DEMURRAGE ()	E (55 %) GLIDS (5 IDN CHARS	%) E	60 .000 300,000 100.000	880.00 0.00 300.00 100.00

SUB TOTAL

1,280.00

Genl. The state of the state of

CDF002515

AND DH 44115 ***

3 1,280.00 LTY

{ C	ANTON DROP FORGE	1	0310		mannest potanie	ne racini	
	575 SOUTHWAY ST SW			B≃State	Generator's ID		
١.	ANTON H 44706			Supple	电弧性机 电池	4812	
	Generator's Phone (216) 477-4511						
- 1	ransporter 1 Company Name 6.	US EPA ID Number		Second and Artist	Transporter!s.ID	is de la constant	realistic regulation and successful
		US EPA ID Number	لننا	The state of the s	sporter's Phone		116),687-9100
7. 1	ransporter 2 Company Name 8.	US EPA ID Number		CONTRACTOR AND CONTRACTOR	'Transporter's ID sporter's Phone		Gardin (Paris), men series San sementario estrena en el se
9.1	Designated Facility Name and Site Address 10.	US EPA ID Number		Proportion Francisco	Facility's ID		The was also be so
	RESEARCH OIL CO.		i				
i i	2655 TRANSPORT RD. (M			数数块		AM.S	
	CLEVELAND	OUDAA470410	i	G. A. Che. Zie	ity's Phone	07	
1	······································	<u> ОНD004178612</u>	12. Conta	200000000000000000000000000000000000000	<u> 16)623-83</u>	14 I	Section 1
- [11. US DOT Description (Including Proper Shipping Name, Hazard C	Class, and ID Number)	No.	Type	13. Total Quantity	Unit Wt/Vol	(. Waste No.
a.	QIL AND WATER						
	NON-HAZARDOUS FOR RECORD KEEPING ON	/LY		\\	5500		
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j	Additional Descriptions for Materials Listed Above		10.13	, K. Ha	ndling Codes for \	A 500 Months (50)	isted Above
Ž	na ing panggan ang panggan ang panggan ang panggan ang panggan ang panggan ang panggan ang panggan ang panggan			4 300	TIME I	The second second	ing and the second of the
	The state of the s				TIME OU	T: 1	
76	5. Special Handling Instructions and Additional Information	91282 REL#	19 J. 17 J. 18	£ 150,550	<u> </u>	(Classification)	
['	USE GLOVES & GOGGLES; PUMP TANK NEED 4		KEIT	H HM	ISEKNECH T	#47	7-4511
;	de dedico & dobderoj i din (indi inces)		1344	, , , , , , , ,	TOLINICOTT !	11 17	1
	ACCEPT # (a): 0010903						
	ALL SPILLS MUST BE REPORTED TO THE NATIONAL RESPONSE	CENTER AT (800) 424-8802	, 24 HOUF	RS PER	DAY.		
∫₁	6. GENERATOR'S CERTIFICATION: I hereby declare that the contents	of this consignment are fully	and accura	tely des	cribed above by	roper si	ipping name and are
}	classified, packed, marked, and labeled, and are in all respects in prope regulations.		-	•	• •		3
	If I am a large quantity generator, I certify that I have a program in pla economically practicable and that I have selected the practicable met	ace to reduce the volume and hod of treatment, storage, or c	toxicity of disposal cu	waste g rrently a	variable to me my	egree I r ich minir	nave determined to be mizes the present and
} }	future threat to human health and the environment; OA, if I am a smal the best waste management method that is available to me and that	il quantity generator, i nave m. I can alford.	ade a good	d faith et	fort to minimize m	y waste	generation and select
}	Printed/Typed Name	Signature		. /	/)/		Month Day Yea
LL	KETTH J. HOUSE KNECHT	10/11	ace	earle	a cal	. ,	0711189
	7. Transporter 1 Ackonwledgement or Receipt of Materials						Date
R A	Printed/Typed Name	Signature		1	/		Month Day Yea
S	18 Transported Acknowledgement or Receipt of Materials	- Loy	7	J.	and a		071/199
	Printed/Typed Name	Signature					Date /
Ė							
	19 Discrepancy Indication Space						يسينانيسيسيانيس
F	*****DESCRIPTIONS AND QUANTITIES SUB	JECT TO LABORATO	RY AN	ALYSI	S****		
A						CDE	002516
$\{j\}$				<u> </u>		CDF	UV2010
٠ ']	20. Facility Owner or Operator: Certification of receipt of hazardous man	terials covered by this manife	st except a	as noted	in Item 19.		
	'inter/Typed Name	Signatura	# :				Date Day You
α''	Works	W/ 14		Q_	ا المراسسين		Month Day, Yes
	U-22 (Rev. 9-88) Previous editions are obsolete.						<u> </u>
	(a.ou) i ichinas solitotis are obsolete.	SEMEDATOR					

GENERATOR

RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

31 sm	Trans		Cust No	Ref	P.O.	Date	Terms
99	OUR TR	UCK	0310	R84612	SEE BELOW	07/20/94	NET 30 DAYS
₹c∨ Da	te/AppCd	Qty	Description			Cost	Extension
07/	 15/94	. — — — — — — — — — — — — — — — — — — —	PO#: 91282				
00	10903		MAN# 18163	N.H. LIG	2 WASTE		· ·
		3,428	LIQUID WASTE	(56 %)		.160	548.48
		3,428	SUSPENDED SO	LIDS (2	7.)	.000	0.00
	•	. 1	TRANSPORTATI	ON CHAR	BE .	300.000	300.00
		1	DEMURRAGE (.	SHRS @ :	\$50/HR)	25.000	25.00
		1	PO# 91276			.000	0.00
						-	

*** PAYMENT TERMS ARE NET 30 DAYS ***

SUB TOTAL

873,48

ACCOU	NT					Re	g. No	
Genl. Acct.	Plant	Dept.	Cost	Machine No.	Factory		Freight Prov.	Involce Amount
131								<u> </u>
131								
131								T
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FORM COL	F 41 5	<u></u>		<u> </u>	<u> </u>			<u></u>

*** MAIL PAYMENTS TO: 2777 BROADWAY AVE CLEVELAND OH

	4	ANTON DROP FORUE. 575 SOUTHWAY ST SW ANTON H 44706		0310	B. State	Generator's ID		
		enerator's Phone (216) 477-4511						
-		ransporter 1 Company Name ESEARCH	6. US EPA ID Number UHD004178612		- Page - 1961	e Transporter's ID isporter's Phone		216):623 - 83 8 3
		ransporter 2 Company Name	8. US EPA ID Number		111111111111111111111111111111111111111	e:Transporter's ID		Business E. Wester Service
		esignated Facility Name and Site Address	10. US EPA ID Number		THE THEFT WE STATE	sporter's Phone e Facility's ID		
	1	ESEARCH OIL CO.	it. do El A lo Malliser	-				
	ι	655 TRANSPORT RD.			U Esa	ility's Phone		
'	1	0H 44115	OHD004178612	<u></u>		216) 623-83	8 3	
		11. US DOT Description (Including Proper Shipping Name, He	zard Class, and ID Number)	12. Cont	ainers Type	13. Total Quantity	14. Unit	l Waste No
	a.	HM OIL AND WATER		100	Туре	Total Quantity	Wt/Vol	Waste No.
G		NON-HAZARDOUS FOR RECORD KEEPING	3 ONLY	001	TT	05000	G	100 100 100 100 100 100 100 100 100 100
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		Additional Descriptions for Materials Listed Above Special Handling Instructions and Additional Information USE GLOVES & GOGGLES;	70# 91202- REL# 91276		К На	ndling Codes for TIME I	M: 8	
		ACCEPT # (a): 0010903 ALL SPILLS MUST BE REPORTED TO THE NATIONAL RESP	ŕ)2, 24 HOUJ	RS PER	DAY.		
	1	5. GENERATOR'S CERTIFICATION: I hereby declare that the co- classified, packed, marked, and labeled, and are in all respects in	ntents of this consignment are fully	y and accura	ately des	scribed above by p	roper s	hipping name and are
		regulations. If I am a large quantity generator, I certify that I have a program economically practicable and that I have selected the practicab future threat to human health and the environment; OR, if I am the best waste management method that is available to me an	n in place to reduce the volume an le method of treatment, storage, or a small quantity generator. I have r	d toxicity of	waste g	enerated to the de available to me wh	egree I f	nave determined to be mizes the present and
		Printed/Typed Name	Signature	01.10	1			Month Day Year
		7. Transportel 1 Ackonwledgement or Receipt of Materials	xoupha	MULL	نک	MY UVI		Date
	A L	Printed/Typed Name	Signature		77	7-		Month Day Year
1		8. Transporter 2 Acknowledgement or Receipt of Materials	- Thank	M_/	-Colu	Muson	-	Date
- Ł	R T E R	Printed/Typed Name	Signature					Month Day Yea
Ĭ	F	9 Discrepancy Indication Space *****DESCRIPTIONS AND QUANTITIES	SUBJECT TO LABORAT	ORY AN	ALYS:			. <u> </u>
	A C					С	DF00	2518
	 - -	20. Facility Owner or Operator: Certification of receipt of hazardo	us materials covered by this mani	lest except	as noted	in Item		
Ì	T Y	Bristod/Typad Name	Cignovico		<u> </u>	<u>• </u>		Date Month Day Yea
		Printed/Typed Nar(a) Sims	Signature)	√	Sir	nA		107115 10/

EPA Form 8700-22 (Rev 9-88) Previous editions are obsolete. GENERATOR

GLES 22077 Mound Road Warren, MI 48091	Resea	rch Environmenta Trip Report	l Industries) # # # # # # # # # # # # # # # # # # #	2777 Bro	0 1 8 0 7 adway Aver d, OH 44118
Date:	Carri	ier: <i>P</i> _T	1 / 1 mg/s	Driver:	Skawr	ν
		Dispatch Informa	tion	<		
Generator: (anton 1	70/0V		O#:		
Location:	tana siyayiya asalika sa araa araa ka ar araa ahaa ahaa ahaa ah	anna morale propinsi di salah salah salah salah salah salah salah salah salah salah salah salah salah salah sa Managaran	Paralasi (Asia)	pproval # 🖳	territoria (16	1403
Contact:		Kett)_		ch Del. Tim		230
Phone Number: Instructions:	X3 Reducer Femalo	Drum Pep		Vaste Name Ianifest #: _	18163	
		Driver Informat	ion			
Linna Oli	* Please note: Times t	o be designated in 15 minute Hose 3"	increments. Not	e delays below.	Spill of	ntoinmon
Hose 2" Yard Time In Departure	Time Scale Arrival		nload Time Un	load Delay	Drop Trailer	ontainmen Down Tim
600 / 30		11.15 a 11.00 a				
WAR BUNN				<u> </u>	 	<u>lu </u>
Notes:						
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Total Miles:	5-01-m2	Uı	nit #:	- 401		
Driver Signature:	Arrive Generator:	Generator Inforr	1-2		12	
Generator Appt. Time:	S S	Pumping Time:	am Dept	art Generator:	Total Tim	hrs. m
Comments:			Γ		Equipment	
	en jaron de la composition de	and the second of the second o		Vac □	Tank 🗆	Van⊟
and the second s		Service (Service)		Roll-off □	Other _	
* I have inspected the trailer at explanation listed above are cor	7.	ng. I also verify that the tin	nes and	Requested Hose 2"	N STORE STA	Used
Generator Signature:		Combis		Hose 3"		
Printed Name:				Ft		Ft
Date:		· · · · · · · · · · · · · · · · · · ·	· · ·	Drum Pipe	-	
		Disposal Fac	sility	Special Re	quest	
* I have inspected the trailer an	"子所。""岳海"(1914年-75年)(1915年-2016年)(1915年)(1917年)	verify that the times and exp	lanation above ar		CDF	02519
Disposal Facility Rep Notes:		ure:	5. 11 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to 10 to	e e		



METALWORKING LUBRICANTS COMPANY____

2(16)

25 Silverdome Industrial Park Pontiac, Michigan 48342 Telephone 810-332-3500 Telecopy 810-332-4959

August 1, 1994

ALTZENATO

Canton Drop Forge 4575 Southway Street, S.W. Canton, OH 44706

Attention:

Keith Houseknecht

Manager Plant Engineering

Gentlemen:

Confirming your conversation with our Sales Representative, Mr. Carl Paolucci, we wish to quote on the disposal of your non-hazardous oily sludge. We quote as follows:

CW3582 Oily Sludge

\$.55/Gross Gallon Disposal Charge

3025

Non-Hazardous Solids 83%

\$870.00

Transportation Per Load

Vac. Truck Demurrage

\$70.00/Hour; 1st Hour Free

\$4038

For purposes of this agreement, seller's representations and warranties concerning PCB levels shall be determined in the extractable phase as per EPA test methods SW 846 Method 3510 procedure. Seller warrants and represents material contains no more than 5 PPM of PCB. Should the 5 PPM level be exceeded, MWL shall make all decisions regarding the proper handling, transportation, response and/or remedial action and seller will be held responsible for all costs incurred.

Seller is asked to supply M.S.D. sheets on oils which produce this waste or written representation on your confirming purchase order the composition of such producing oils are "unlabeled" as classified under OSHA 29 CFR 1910.1200. Seller warrants material is non-hazardous, non EPA toxic, and contains no crankcase. All B.S.&W. run by ASTM D-96; all results by MWL final. All shipments will be loaded in full 5500 gallon tankwagon lots. Loading the vehicle is seller's responsibility. One hour free loading; subsequent demurrage at \$39.00 per hour. Shipping schedule to be managed and determined by MWL.

Chicago, IL (708) 537-4200 • Phoenix, AZ (602) 277-1771 • Los Angeles, CA (714) 730-1535 • Monterry, Mexico Indianapolis, IN (317) 269-2444 • South Windsor, CT (203) 289-5365 • Manchester, England 061-789-5221 • Trafford Park, England

Mr. Keith Houseknecht -- 2 August 1, 1994

Pricing may change on written notice. All transportation costs to be paid by Canton Drop Forge. Should labeled materials be used after November 25, 1985, under 29 CFR 1910.1200, it will be seller's responsibility to notify MWL with particular hazardous M.S.D. sheets within ten (10) days. Contract may be cancelled by MWL on written notice. Drum pumping is \$.06 per gross gallon additional charge. Terms are Net 30 days.

Sincerely,

METALWORKING LUBRICANTS COMPANY

Kames P. Tomlinson, Jr.

President

JPT:jef



OILS.

AND

OILS,

AND

FIRE

CUTTING **FERROUS**

RUST

NON-FERROUS ROLLING

SOLUBLE OILS.

PREVENTIVES, CLEANERS, HEADING.

EXTRUDING OILS, DRAWING COMPOUNDS, HYDRAULIC WAY AND GEAR OILS. GREASES.

RESISTANT HYDRAULIC LUIDS. PHOSPHATE CONVERSION COATINGS, ALKALINE CLEANERS, EMULSION CLEANERS, ACID CLEANERS, COLD RUST STRIPPERS, CONDITIONERS,

STRIPPERS, QUENCH OILS, WATER SOLUBLE QUENCHANTS,

GRADE

GRADE

F000

GREASES FOOD

HYDRAULIC OILS, ALUMINUM, LITHIUM CALCIUM GREASES, CONVEYOR OILS, TRANSFORMER

REFRIGERATION CLOSED

RECYCLING. **ENVIRONMENT**

RECYCLING. TAILOR

PRODUCTS, COST SAVING

AND

MADE

TEST/NG

IDEAS....

METALWORKING LUBRICANTS COMPANY

25 Silverdome Industrial Park Pontlac, Michigan 48342 Telephone 313-332-3500 Telecopy 313-332-4959

FAX	(COVER SHE	ទា			À III.
		DA	TE_ 7-2	9-94	
COMPANY CANTON DROP FOR	RG#_FAX	1	2046		
	PHONE				
ATTENTION KEITH HOUSE KI		<u> </u>			
ATTENTION_NOTIFE TOUSE TA	VACHT	•			in in a
				İ	
FROMCARL PAOLUCCI	P	HONE_21	<u>6-659-362</u>	8	
<u> </u>		AX 216-6	<u>59-0602</u>		<u> </u>
RE: DIL WATER STOPA	RATORS				
Alfa Laval Separation		A:			1.34
JERRY COLE			and the second s		
District Manager, Industrial Oils					計議
Alfa Laval Separation Inc. Plaza South II, Sulta 303, 7261 Engla	a Road, Claveland, OH 4	1130		1000	
(218) 294-9333 234-6735 Fax				no and and	
NUMBER OF PAGES, INCLUDING	1. 包含 2.714 A				
If all pages are not received, pleas	se call (810) 3	32-3500.			No.
				T. Carrier	
				The second secon	

The information contained in this facsimile message is confidential and intended only for the use of the individual or entity names above. If the reader of this message is not the intended recipient, you are hereby notified that any dissemination, distribution or copying of this communication is strictly prohibited. If you have received this communication in error, please immediately notify us by telephone so we may arrange for the return of the original message to us. Thank you.

CDF002522

Chicago, IL (708) 537-4200 • Phoenix, AZ (602) 277-1771 • Los Angeles, CA (714) 730-1535 • Monterry, Mexico Indianapolis, IN (317) 269-2444 • South Windsor, CT (203) 289-5365 • Manchester, England 061-789-5221 • Trafford Park, England



METALWORKING LUBRICANTS COMPANY

25 Silverdome Industrial Park Pontiac, Michigan 48342 Telephone 810-332-3500 Telecopy 810-332-4959

August 1, 1994

Canton Drop Forge 4575 Southway Street, S.W. Canton, OH 44706

Attention:

Keith Houseknecht

Manager Plant Engineering

Gentlemen:

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CW3582 Oily Sludge Non-Hazardous Solids 83% \$.55/Gross Gallon Disposal Charge

Transportation Per Load

\$870.00

Vac. Truck Demurrage

\$70.00/Hour; 1st Hour Free

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Seller is asked to supply M.S.D. sheets on oils which produce this waste or written representation on your confirming purchase order the composition of such producing oils are "unlabeled" as classified under OSHA 29 CFR 1910.1200. Seller warrants material is non-hazardous, non EPA toxic, and contains no crankcase. All B.S.&W. run by ASTM D-96; all results by MWL final. All shipments will be loaded in full 5500 gallon tankwagon lots. Loading the vehicle is seller's responsibility. One hour free loading; subsequent demurrage at \$39.00 per hour. Shipping schedule to be managed and determined by MWL.

CDF002523

Chicago, IL (708) 537-4200 • Phoenix, AZ (602) 277-1771 • Los Angeles, CA (714) 730-1535 • Monterry, Mexico Indianapolis, IN (317) 269-2444 • South Windsor, CT (203) 289-5365 • Manchester, England 061-789-5221 • Trafford Park, England

Mr. Keith Houseknecht -- 2 August 1, 1994

Pricing may change on written notice. All transportation costs to be paid by Canton Drop Forge. Should labeled materials be used after November 25, 1985, under 29 CFR 1910.1200, it will be seller's responsibility to notify MWL with particular hazardous M.S.D. sheets within ten (10) days. Contract may be cancelled by MWL on written notice. Drum pumping is \$.06 per gross gallon additional charge. Terms are Net 30 days.

Sincerely,

METALWORKING LUBRICANTS COMPANY

James P. Tomlinson, Jr.

President

JPT:jef

26)

RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 (216) 623-8383 07/28/94 1 R85195 inv date pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

Slsm	Trans		Cust No	Ref	P.O.	Date	Terms
99	OUR TR	nck 	0310	R85195	SEE BELOW	07/28/94	NET 30 DAYS
Rcv Dat	te/AppCd	Qty	Description			Cost	Extension
00:	28/94 10903	5,500 5,500 1	LIQUID WASTE SUSPENDED SO TRANSPORTATI	OLIDS (10 ION CHARG	7)	.160 .105 300.000	880.00 577.50 300.00
*** P	AYMENT TE	ERMS ARE I	NET 30 DAYS ***	*			
: 				ć	SUB TOTAL		1,757.50

5026

ACCOU					.	Reg	. No	
Genl. Acct.	Plant	Dept	Cost	Machino No.	Factory	Ţ	Freight Prov.	Invoice Amount
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CDF002525

	TON DROP FORGE 5 SOUTHWAY ST SW	2(2)	0310		Manifest Docume	nt Numl)
DH	44706				ender State of the		
5. Trans	porter 1 Company Name	6. US EPA ID Number 0HD004178612		200.000	Transporter's ID	ing j	216)623=83 8
	POORLE 2 COMPANY	8. US EPA ID Number		2 4 1 4 C C 1 1 C C 1 C C C C C C C C C C	sporter's Phone Transporter's ID		
1		10. US EPA ID Number	· · ·	Charles and Commercial	sporter's Phone e Facility's ID	ores a	
RE5	phated Facility Name and Site Address SEARCH DIL CD. 7 MC 55 TRANSPORT RD.	10. US EFA ID NATION			lity's Phone		
ı	EVELAND 44115	OHD004178612		医生产的	216) 623-83	83,	
	11. US DOT Description (Including Proper Shipping Name, H	lazard Class, and ID Number)	12. Conta	Type	13. Total Quantity	14. Unit Wt/Vol	Waste No.
a.	OIL AND WATER NON-HAZARDOUS FOR RECORD KEEPIN	NG ONLY	001	11	5,500	G	
b.							
C.							
d.							
15. S	pecial Handling Instructions and Additional Information SE GLOVES & GOGGLES; CCEPT # (a): 0010903	PU# 91282 REL#		K. Ha	ndling Codes for TIME I TIME OL	N: /-	Listed Above
16. Q	SENERATOR'S CERTIFICATION: I hereby declare that the classified, packed, marked, and labeled, and are in all respects egulations. I am a large quantity generator, I certify that I have a progreconomically practicable and that I have selected the practical turne threat to human health and the environment; OR, if I am he best waste management method that is available to me	SPONSE CENTER AT (800) 424-88 contents of this consignment are ful in proper condition for transport by am in place to reduce the volume able method of treatment, storage, on a small guantity generator, I have	ly and accur highway accor nd toxicity of or disposal co	ately de ording to waste g	scribed above by applicable interna-	tional an egree i l	d national government have determined to be mizes the present and
	Printed/Typed Name Transporter 1 Ackonwledgement or Receipt of Materials	Signature 5th Oha	inil	Co	mle	·	Month Day Year
A N S P 0 16.	Protegr Typed Name 1DOUL Transporter 2 Acknowledgement or Receipt of Materials	Signature	Die	do			Month Day Yea
T E R	Printed/Typed Name	Signature) 		·		Month Day Yea
F A C	Discrepancy Indication Space *****DESCRIPTIONS AND QUANTITIES	·				CD	F002526
L 20.	Facility Owner or Operator: Certification of receipt of hazard		ifest except	as noted	d in Item 19.		Date
}	Printed/Typed Name MaTT Les NR2	Signature	Christ	20	<i>/</i>).		Month Day Yes

i	(3)	ANTON DROP FORGE		0210		one ja Sultanista		
1		575 SOUTHWAY ST SW			i. B√State	Generator's ID		
		6MTCN H: 44706						
		Senerator's Phone (214) 477-4511	6 US EPA ID Numb	per	C State	Transporter's ID		
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	}	ALL SPILLS MUST BE REPORTED TO THE NATIONAL RE	SPONSE CENTER AT (800) 42	4-8802, 24 HOL	IRS PEF	DAY.		
		16. GENERATOR'S CERTIFICATION: I hereby declare that the classified, packed, marked, and labeled, and are in all respects	contents of this consignment are	e fully and accu	rately de	scribed above by	proper si	hipping name and are
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	}	regulations. If I am a large quantity generator, I certify that I have a progreconomically practicable and that I have selected the practice future threat to human fiealth and the environment; OR, if I are the best waste management method that is available to me	able method of treatment, storag m a small quantity generator, I h and that I can afford	je, or disposal c lave made a god	urrently od faith e	available to me wi effort to minimize r	ny waste	mizes the present and generation and select
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RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 (216) 623-8383 08/12/94 1 RB5711 inv date pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

Slsm	Trans		Cust No	Ref	P.O.	Date	Terms
99	OUR TR	nck 	0310	R85711	SEE BELOW	08/12/94	NET 30 DAYS
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*** PAYMENT TERMS ARE NET 30 DAYS ***

SUB TOTAL

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ji	economically practicable and that I have selected the practicable future threat to human health and the environment; OR, if I am a the best waste management method that is available to me and	i small quantity generator, I have i	disposal c nade a god	urrently od faith e	available to me wi effort to minimize r	nich mini ny waste	mizes the present and generation and select
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August 11, 1994

Mr. Keith Houseknecht Canton Drop Forge P.O. Box 6902 Canton, OH 44706

Quotation # 81194-1

Dear Keith;

Hudson Industries is pleased to provide the following quotation.

1- Model CS-10 coalescing oil/water separator RENTAL.

\$600.00/mo

Please refer to page 2 for equipment specifications.

DELIVERY: From stock

FREIGHT: All freight charges from and to our plant are the responsibilty of the rentor.

TERMS: Invoices will be issued monthly, payable net 30 days. Unit is rented on a monthly basis. Any bime period over 1 . 1 day becomes a weekly rental @ \$200.00/wk. Any time

over 2 weeks reverts to the monthly rate.

is required to clean the tank a \$450.00 cleaning and waste disposal

If we can be of further service please contact our office at (216)487-0668.

Hudson Industries

ERK/slr

CDF002530

Bux 2212 • Hudson, Ohio 44236-0812 • 218-487-0868 • FAX 216-487-0811

MODEL CS-10 OIL/WATER SEPARATOR SPECIFICATIONS

CAPACITY: 10 GPM Maximum

DIMENSIONS: 52"L X 25"W X 34"H

EFFLUENT: As Low As 10 Mg/L

TEMPERATURE RANGE: 35°F - 190°F

PH RANGE: 2 - 13.5

TANK MATERIAL: 1/4" A36 Carbon Steel, All Welded

Construction

TANK COATINGS: INTERIOR - High performance Phenolic Epoxy

EXTERIOR - Industrial Enamel

COALESCING MATERIAL: Preformed Modules of CPVC

@ 385 sq/ft surface area.

OIL SKIMMER: Electrically driven Stainless Steel

Rotary Drum

VALVES: Bronze Ball

HARDWARE: Stainless Steel

ELECTRICAL REQUIREMENTS: 230/460 V, 60 Hz, 3 Phase

INLET PIPE SIZE: 11 NPT

OUTLET PIPE SIZE: 2" NPT

OIL OUTLET: 112" NPT

DRAIN: 2" NPT

WEIGHT: EMPTY: 410 LBS

OPERATING: 2100 LBS

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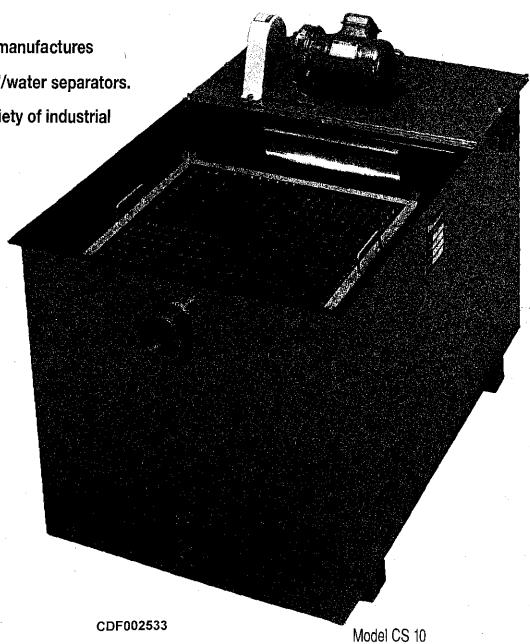
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GOALESCING OLIMATER SEPARATORS

Effectively Reduces FREE Oil Content to 15 mg/l or less.

Hudson Industries designs and manufactures a complete line of coalescing oil/water separators. From 1-1000 gpm for a wide variety of industrial and enviornmental applications.

Hudson Industries CS series separators effectively reduce free and moderately emulsified oil content in waste streams to 15 mg/l or less through the use high efficiency PVC and CPVC corrugated plate modules with better effluent results.



TE MANIFEST	I. Generator's US EPA ID No. DHD004465142	Manifest Document N 1 4025	vo. 2 Pa	- } 11110		e shaded areas y Federal law.
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Generator's Phone (216) 477— Transporter 1 Company Name	4511 6. US EP/	A ID Number	C. Sta	ite Transporter	s ID	
RESEARCH GIL COMPANY	DHD00417			insporter's Pho		16) 623-838.
. Transporter 2 Company Name	8. US EPA	A ID Number		ite Transporter		
Designated Facility Name and Site Address RESEARCH GIL CO. 2655 TRANSPORT RD.	10. US EP	A ID Number		ate Facility's ID		
CLEVELAND		50210 · · ·	4	cility's Phone 216) 623-	.p.z.p.z	
DH 44115	er Shipping Name, Hazard Class, and ID N	12	. Containers	13.	14. Unit	l,
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TRANSPORTATION TRACKING LOG

RESEARCH ENVIRONMENTAL INDUSTRIES

2777 Broadway Avenue
Cleveland, OH 44115
Phone: (216) 623-8383
Research Oil Company - EPA ID # OHD 004 178 612
Great Lakes Environmental Services - EPA ID# MID 087 478 574

CDF002535

DISPAICH	NFORMATION
ispatcher	Yard Departure Time
urchase Order Number	Scheduled Pickup Time 0800 Scheduled Disposal Date 5-3 Scheduled Disposal Time 1230
GENERATOR Generator Canton Dop Forge Address	INFORMATION Waste Name 10903 Phone Number 477-451/
	Contact Kelth Manifest Document Number 200 Time On-site s pumping Very Thick Material
Generator Comments	
I have inspected the trailer and it is acceptable for listed above are correct. Generator's Signature	loading. I also verify that the times and explanation Date
Arrival Time 430 Trailer Droppe	TE INFORMATION ed Yes () No ()

RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115

05/24/94 1 R82292 inv date pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

Sism Trans	Cust No please of +	Date	Terms
99 OUR TRUCK	0310 Ereturn 40	5/24/94	NET 30 DAYS
Rcv Date/AppCd Qty	Descriptio	st	Extension
05/03/94 0010903 2,100 2,100 1 1 1	PO#: 77079 MAN# 14025 N.H. LIG WASTE LIQUID WASTE (67 %) SUSPENDED SOLIDS (4 %) TRANSPORTATION CHARGE DEMURRAGE (4.5HRS @ \$50/HR) PO# 91276	.090 .015 300.000 225.000 .000	189.00 31.50 300.00 225.00 0.00

*** PAYMENT TERMS ARE NET 30 DAYS ***

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*** MAIL PAYMENTS TO: 2777 BROADWAY AVE CLEVELAND OH 44115 **

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-		1706 ator's Phone(216) 477-4511			東源			
			6. US EPA ID Number		C. Stati	Transporter's ID		
		ARCH DIL COMPANY	0HD004178612		107	sporter's Phone	(2	16) 623-8383
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01	1 4	4115	<u>"DHD004178612" </u>		Ì	16) 623-834		
		. US DOT Description (Including Proper Shipping Name, Haz	ard Class, and ID Number)	12. Conta		13.	14. Unit	1.
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16	. GE	NERATOR'S CERTIFICATION: I hereby declare that the con	tents of this consignment are fully	and accura	itely des	cribed above by p	roper st	ipping name and are
	reg	ssified, packed, marked, and labeled, and are in all respects in ulations.						-
	eco	am a large quantity generator, I certify that I have a program momically practicable and that I have selected the practicable	e method of treatment, storage, or o	disposal cu	rrentiv a	vailable to me whi	ich minir	nizes the present and
1	fut	ure threat to human health and the environment; OR, if I am a best waste management method that is available to me and	smail quantity generator. I have m	ade a good	faith ei	fort to minimize m	y waste	generation and select
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RECEIVED

Post Office Box 33092 • 12800 York Road Cleveland, Ohio 44133, U.S.A.

Sales Office (216) 237-4600 FAX (216) 582-2759

CANTON DROP FORGE

OT: Mr. Keith Houseknecht

Manager - Plant Engineering

Canton Drop Forge

4575 Southway Street SW

P.O. Box 6902 Canton, OH 44706 DATE:

10/21/94

QUOTE NO .:

E44-102194-BR

PRICES FIRM: DELIVERY:

60 Days

See Below

TERMS: F.O.B.: Net 30 Days Cleveland, OH

REFERENCE:

Continuous Oil Removal

From Settling Pond

ITEM	QTY.	DESCRIPTION	TOTAL
A	, 1	Model 6V Oil Skimmer complete with - SC15 safety cover - Motor, 1/2HP, 1725 rpm, 60HZ TEFCBB, 1 ph, 115/230V OR TEFCBB, 3 ph, 230/460V	\$ 4,335.00
В	1	50' collector tube @ \$5.75/ft.	287.50
C	1	24' balanced mount system	2,670.00
D	1	Adapter plate with 18" mast for existing collector tank. Blueprint of existing bolt pattern required.	150.00
E	1,	Balanced mount winterization package (See enclosed for details.)	3,150.00
F	1	Packaging & handling	15.00
		Total	\$10,607.50
		Delivery: 3 to 4 weeks for winterization package. From stock without winterization.	

PLEASE ISSUE YOUR ORDER TO:

Oil Skimmers, Inc. P.O. Box 33092 Cleveland, Ohio 44133

Blake W. Rhein

Sales Manager - Eastern Region



1(d), 1(d)

Sales Office (216) 237-4600 FAX (216) 582-2759

October 21, 1994

RECEIVE

OCT 2419

CANTON DROP FORG

Mr. Keith Houseknecht Manager - Plant Engineering Canton Drop Forge 4575 Southway Street SW P.O. Box 6902 Canton, Ohio 44706

Dear Keith:

It was a pleasure to meet with you yesterday. Thank you for sharing your time with me surveying the installation of our Model T6 Oil Skimming System that was purchased December 27, 1973 and the second pond where a new unit is needed.

Enclosed is the information and quotation for the purchase of our Model 6V skimming system to continually remove the oil from your second pond. As we discussed, the goal in installing this system is to create the following results for you and Canton Drop Forge:

- * Clean-up the pond by removing the oil in an efficient manner.
- * Prevent oily waste build-up and discharges to the city.
- * Achieve present and future environmental goals and objectives.

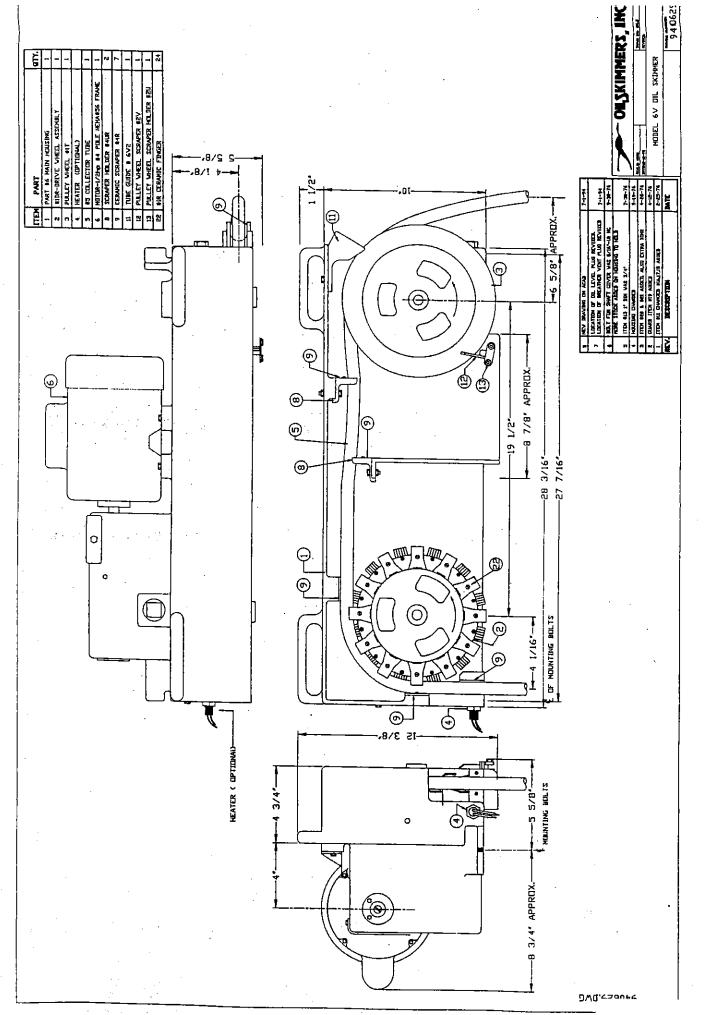
The above results can be achieved by installing the Model 6V skimming system. This system is designed for an operational life of 15-20 years with virtually no maintenance required. Most importantly, it will continually remove the floating oil from your ponds and deliver consistent and reliable results for you and Canton Drop Forge.

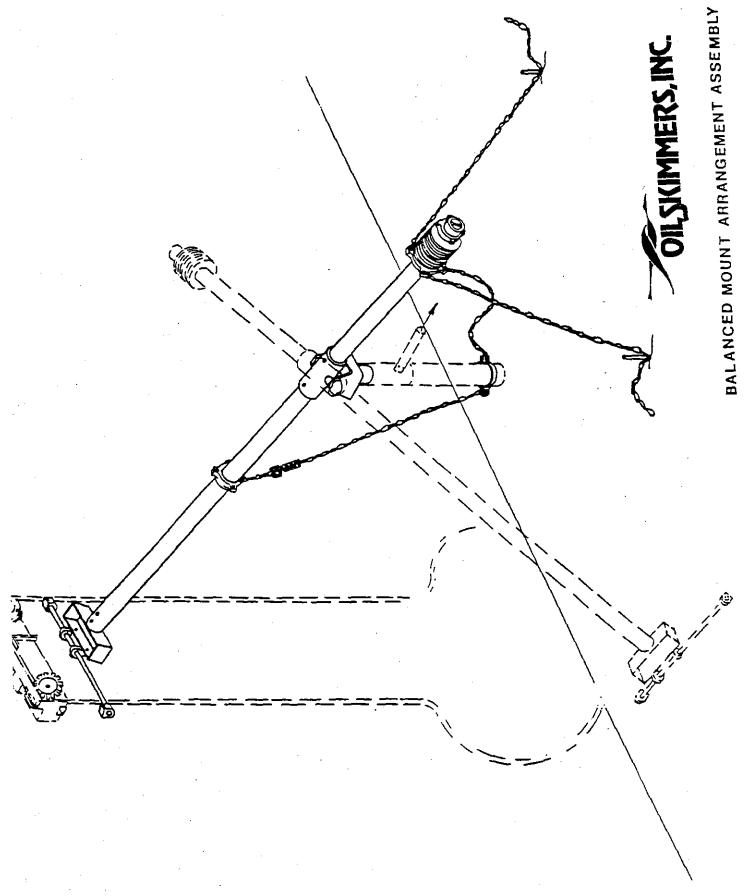
Keith, thanks again for sharing your time with me. I look forward to working with you toward the successful installation and operation of our Model 6V skimming system.

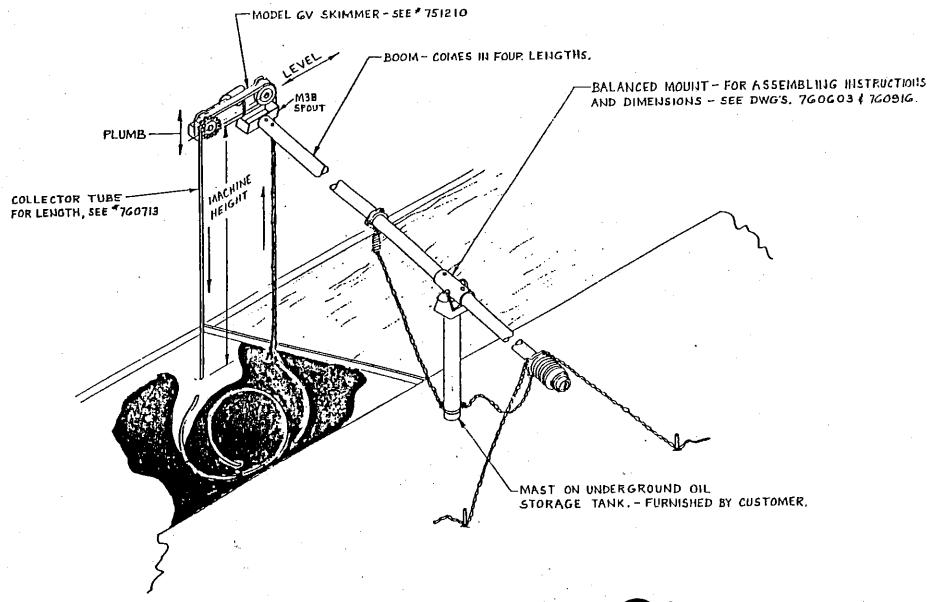
Sincerely,

Blake W. Rhein Sales Manager Eastern Region

BWR/map Encl. #44

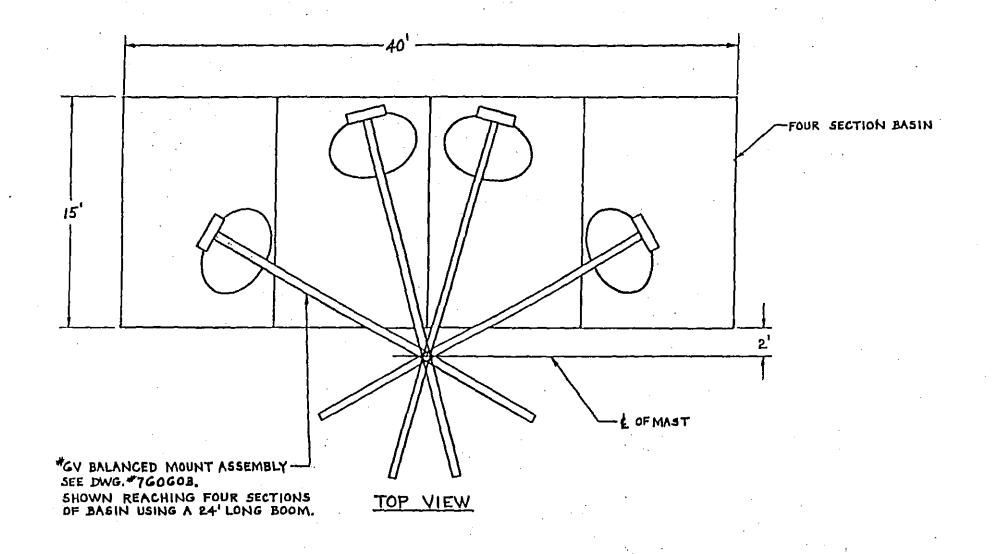






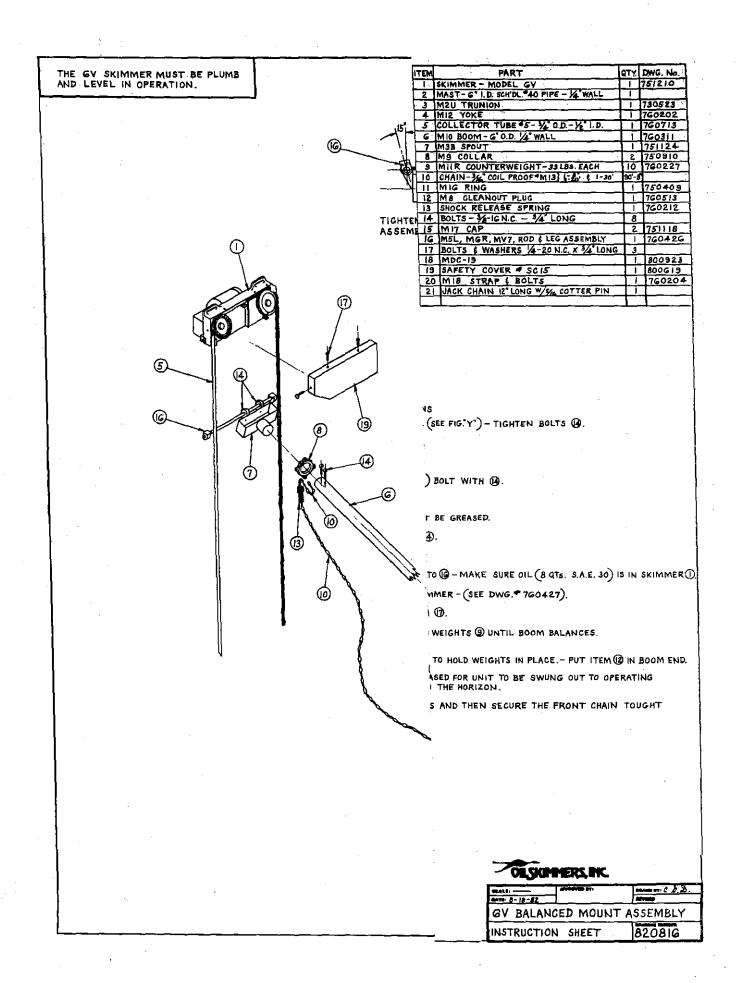


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SPECIFICATION SHEET FOR THE MODEL 6V INSTALLED ON A BALANCED MOUNT

SPECIFICATION SHEET FOR MODEL 6V OIL SKIMMING SYSTEM AS SUPPLIED BY:

OIL SKIMMERS, INC. P.O. BOX 33092 CLEVELAND, OHIO 44133 216/237-4600

GENERAL: The oil skimming equipment shall utilize closed loop flexible collector tube which floats. The tube is continuously drawn through scrapers which remove the oil. The oil then flows by gravity into a pan which flows to the collection tank and the clean tube shall cycle continuously into the basin. The oil shall flow by gravity to the oil storage tank.

CAPACITIES: The capacity of each oil skimmer shall be as follows:

Oil/Grease Type
Diesel Oil or #2 Fuel Oil
Hydraulic Oil
Gear Lubricants & Heavy Fuel Oil

Capacity (gph)
10 - 20
20 - 30
60 - 75

- COLLECTOR TUBES: The collector tubes shall be constructed of closed loop flexible hollow material resistant to oil, grease, abrasion and high temperatures. The collector tube length shall be sized to achieve the above specified capacities (# of ft.).
- SKIMMER PARTS: The skimmer parts in contact with the collector tube, including the tube scrapers, pressure block, tube guide, drive wheel and drive wheel fingers, shall be made of hard, abrasion-resistant ceramic. The wheels shall be covered by a wind guard/safety cover.
- ELECTRIC MOTOR: Each oil skimmer shall be driven by a 1/2Hp, 1725 rpm, 60Hz motor, suitable for (outdoor or indoor) installation. Specify enclosures, single or three phase, and voltage.
- OIL SKIMMING SYSTEM: The oil skimmer Model 6V shall be installed on a (24', 18', 12', or 8') Balanced Mount System. This mounting system consists of; boom, rod and leg assembly; collar; shock release spring; MDC 19; trunion; yoke; straps; and counterweights. This system shall fit into a 6" schedule 40 standard pipe used as the mast.

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3. Generator's Name and Mailing Address	/>		A. State	Manifesf Docume	nt Numb	er.
CANTON DROP FORGE	2 (b)	0310		MAX.	h Mari	· Oher.
4575 SOUTHWAY ST SW CANTON			B. State	Generator's ID		en in a
OH 44706					+	140
4. Generator's Phone (216) 477-4511			property.			<u> </u>
5. Transporter 1 Company Name	6. US EPA ID Number			Transporter's ID		1/\/07_07
RESEARCH OIL COMPANY 7. Transporter 2 Company Name	DHD004178612 8. US EPA ID Number		77.0	sporter's Phone Transporter's ID		16) 623-83
, manaporter 2 dompany (value	S. US LEA ID NUMBER		2 7 10 2 1 3 1 to	sporter's Phone	i de	
9. Designated Facility Name and Site Address	10. US EPA ID Number	ſ		a Facility's ID		
RESEARCH DIL CO.	•					
2655 TRANSPORT RD.		÷	2000年-21	lity's Phone		
CLEVELAND OH 44115	OHD004178612		100000000000000000000000000000000000000	illy's Friend 216) 623–83	ДT	
		12. Cont		13.	14.	
11. US DOT Description (Including Proper Shipp	wing Ivarne, Hazaro Class, and 10 Number)	No.	Туре	Total Quantity	Unit Wt/Vol	Waste No.
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J. Additional Descriptions for Materials Listed Above		1111	K. Ha	ndling Codes for		
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15. Special Handling Instructions and Additional Infor	rmation PD# 91276 REL#	<u> </u>	SE LANGE		2010	
USE GLOVES & GOGGLES; PUMP	TANK, SEE KEITH 477-4511			•		
ACCUPATION ASSESSMENT						
ACCEPT # (a): 0010903 ALL SPILLS MUST BE REPORTED TO THE NA	TIONAL RESPONSE CENTER AT (800) 424-88	.02. 24 HOU	AS PER	DAY.		
16. GENERATOR'S CERTIFICATION: I hereby declar					aroner et	ipping name and
classified, packed, marked, and labeled, and are in regulations.	nall respects in proper condition for transport by t	highway acco	ording to	applicable internat	tional and	i national governn
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future threat to human health and the environmen the best waste management method that is avail	nt; OA, if I am a small quantity generator, I have lable to me and that I can afford.	made a goo	d faith ef	fort to minimize m	iy waste i	generation and se
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o 18. Transporter 2 Acknowledgement or Receipt of M		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	/ ,	1		Date
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19. Discrepancy Indication Space	<u> </u>		_,			
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C					CD	F002547
20. Facility Owner or Operator: Certification of recei	pt of hazardous materials covered by this man	ilest except :	as noted	in Item 19.		
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orm 8700.22 (Rev. 9.89) Provious additions	Signature	,/(1		10

NOV 29 1994

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RESEARCH DIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, DH 44115 (216) 623-8383

11/23/94 1 R89478 inv date pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

lsm 	Trans		Cust No	Ref	P.O.	Date	Terms
99	OUR TR	nck	0310	R89478	SEE BELOW	11/23/94	NET 30 DAYS
cv Dat	:e/AppCd	Qty	Description			Cost	Extension
	1 8/94 10903	1,691 1,691 1	PO#: 91276 MAN# 24377 LIQUID WASTE SUSPENDED SO TRANSPORTATI	LIDS (3	%)	.160 .000 300.000	270.56 0.00 300.00
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				9	SUB TOTAL	. •	570.56

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RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 05/31/94 1 R82894 inv date pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON 0H 44706

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'7	CUST T	RUCK	0310	R82894	SEE BELC	DW 05/31/94	NET 30 DAYS	
y Date	/AppCd	Qty	Description			Cost	Extension	
05/31 - 0010		3,612 3,612 1	PO#: 91282 F MAN# 15971 LIQUID WASTE SUSPENDED SO PO# 91282 F	KEL#: 1 N.H. LIQ E (28 %)	%)	DUR REF: .160 .000 .000	94001 577.92 0.00 0.00	

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** MAIL PAYMENTS TO: 2777 BROADWAY AVE CLEVELAND OH 44115 ***

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RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115 06/16/94

: R83171 (

inv date pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

50	Trans	Cust No	Ref	F.O.	Date	Terms
ιĠ	CUST TRUCK	0310	R83171	SEE BELOW	06/16/94	NET 30 DAYS
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06/01 0010		PO#: 91282 F	REL#: 2 N.H. LID E (62 %) DLIDS (4	WASTE YOUR	REF: .090 .015	940 02 450.00 75.00

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RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115

06/16/94 inv date

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R83172 inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON CH 44706

5M 	irans 		Cust No	Ref	P.O.	Date	Terms	
7	CUST T	RUCK	0310	R83172	SEE BELOW	06/16/94	NET 30 DAYS	
v Date	e/AppCd 	Oty	Description	<u> </u>		Cost	Extension	
06/0 001	1/94 0903	4,000 4,000	PO#: 91282 R	REL#: 3 N.H. LIQ E (67 %)	· WASTE YOUR	REF: .090	94003 360.00 0.00	- -

** PAYMENT TERMS ARE NET 30 DAYS ***

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RESEARCH BIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115

06/16/94 inv date

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RB3173 inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

SM	Trans	Cust No	Ref	F.O.	Date	Terms
ን	CUST TRUCK	0310	R83173	SEE BELOW	06/16/94	NET 30 DAYS
:v Date	∍/AppCd Qty	Description			Cost	Extension
0670: 0010	1/94 0903 4,000 4,000	PO#: 91282 F	REL#: 4 N.H. LIQ E (60 %)	WASTE YOUR	REF: .160 .000	94004 640.00 0.00

*** PAYMENT TERMS ARE NET 30 DAYS ***

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RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115

06/16/94 i R83174 inv date pg inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

5M	Trans	Cust No	Ref	P.O.	Date	Terms	
7	CUST TRUCK	0310	R83174	SEE BELOW	06/16/94	NET 30 DAYS	-
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06/02 0010	•	PO#: 91262 R MAN# 16424 LIQUID WASTE SUSPENDED SO	EL#: 5 N.H. LIC (30 %)		REF: .160 .040	94005 883.20 220.80	-

** PAYMENT TERMS ARE NET 30 DAYS ***

SUB TOTAL

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RESEARCH OIL COMPANY - INVOICE 2777 BROADWAY CLEVELAND, OH 44115

06/16/94 R93175 inv date inv number

CANTON DROP FORGE 4575 SOUTHWAY ST. SW POB 6902 CANTON OH 44706

1 5m	Trans	Cust No	Ref	P.O.	Date	Terms
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*** PAYMENT TERMS ARE NET 30 DAYS ***

SUB TOTAL

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TELECOPIER COVER SHEET



CANTON DROP FORGE

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	FIRM:	HAMMONTREE
•	CITY:	N. CANTON
	PHONE:	499-8817
FROM:	NAME:	KETTH HOUSERNEENT
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UPDATE



Call FIA's Enviro-Reg Help

Line at: 412-747-2566

Vol. 4, No. 1

October 1992

In this issue . . .

- Storm Water Update - Information on FIA activities.
- Used Oil Standard -- Affects generators, transporters, and others.
- Facts on Used Oil -- Interesting facts you should know.
- Ask EA - Answers to your questions.
- Information Sources - Where to obtain environmental information.

Please address your questions to "Environmental Update", Forging Industry Association, Landmark Office Towers, Suite 300, 25 Prospect Avenue West, Cleveland, Ohio 44115.

"Environmental Update" is prepared for FIA by HALLIBURTON NUS Environmental Laboratories' Analytical Updating Services. The newsletter addresses environmental issues of concern to the forging industry. Should additional information be needed, please contact the FIA/HALLIBURTON NUS Enviro-Reg Help Line at (412)747-2566.

Used Oil Management Standard

On September 10, 1992, the EPA published the "Hazardous Waste Management System; Identification and Listing of Hazardous Waste; Recycled Used Oil Management Standards." Because these management standards adequately protect human health and the environment, EPA determined that recycled used oil would not be listed as hazardous waste. The standards cover used oil generators, transporters, processors and re-refiners, burners, and marketers. A new Part, 279, of Chapter 40 of the Code of Federal Regulations has been established for these regulations.

Used oil is defined as "any oil that has been refined from crude oil, or any synthetic oil, that has been used and as a result of such use is contaminated by physical or chemical impurities." The definition does not include used oil residues or sludges resulting from the storage, processing, or re-refining of used oils. The EPA presumes that all used oils are recyclable; therefore, all used oils must be handled in accordance with these management standards.

The management standards address the following:

- Improper storage regulations establish stringent secondary containment and spill cleanup provisions for used oil processors and re-refiners.
 Bans storage of used oil in unlined surface impoundments (unless only de minimis amounts of used oil are present).
- The use of used oil for road oiling and dust suppression purposes is banned. However,

Continued on Page 2

Continued From Page 1

states that want to set standards to control the use of used oil as a road oiling agency may petition the EPA to allow road oiling in their individual states.

- Regulations are included on the adulteration of used oil with hazardous waste.
- Rebuttable presumption" regulations (40CFR266, Subpart E) that currently appy to used oil burned for energy recovery have been expanded to all used oils, regardless of intended dispositions.
- Specific sampling and analytical plans documenting that they do not accept hazardous waste/used oil mixtures must be developed by used oil processing and re-refining facilities.
- Handlers of used oil must label tanks and containers storing used oil with the term "used oil" to assist in identifying which units are used exclusively for used oil storage and to avoid inadvertent mixing with other wastes.

 The invoicing system (40CFR266, Subpart E) for used oil fuels has been supplemented with a tracking system consisting of acceptance and delivery records. Tracking of used oil shipments applies to all used oil transporters and processing and re-refining facilities.

Any used oil that contains more than 1,000 ppm halogens is presumed to be mixed with chlorinated hazardous waste and must be managed as a hazardous waste. A generator can rebut the presumption of mixing by documenting the source of the halogens, but the used oil will still be subject to used oil management standards. Rebuttable presumption exemptions have been designated for two types of used oil—metalworking oils containing chlorinated paraffins and compressor oils containing CFCs.

An exemption from the rebuttable presumption is granted for metalworking oils/fluids containing chlorinated paraffins, on the condition that these oils/fluids are processed through a tolling agreement to reclaim metalworking oils/fluids. This exemption relieves generators of the burden and responsibility of

Used Oil Facts

The following are interesting facts from the regulations published on May 20, 1992, "Identification and Listing of Hazardous Waste; Used Oil." Although this final rule did not list used oil destined for disposal as hazardous, used oil is regulated under various laws and regulations as well as the used oil management standards (See related article.). The regulations are complex; therefore, any action based on the following should be fully investigated in the regulations or with your regulatory agency.

- Used oils that exhibit one or more of the characteristics of hazardous waste, and which are destined for disposal, continue to be regulated as hazardous waste.
- Mixtures of used oil and listed hazardous waste are considered listed hazardous waste.
- Used oil that is mixed with a listed hazardous waste must meet the Land Disposal Restriction standard for the listed waste prior to land disposal.
- Used oil mixed with a characteristic hazardous waste must be managed as a hazardous waste if a characteristic is still exhibited.
- If used oil destined for disposal exhibiting a characteristic of hazardous waste is stored for greater than 90 days, the facility must be permitted under RCRA as a hazardous waste storage facility.
- Mixing characteristic hazardous waste with another material to render the waste nonhazardous

constitutes treatment of hazardous waste, and standards under 40CFR264-265 and 270 apply.

- Any used oil that exhibits one or more characteristics (other than the characteristic of ignitability) of hazardous waste is banned from use as a dust suppressant.
- Any used oil containing PCBs is prohibited from being used as a dust suppressant.
- Used oil generators and storage and disposal facilities may be subject to storm water regulations.
- Used oil destined for disposal and stored in underground storage tanks is subject to RCRA Subtitle I, Underground Storage Tank Regulations.
- The storage of used oil at many petroleum-related storage facilities <u>may</u> be subject to the Spill Prevention Control and Countermeasures (SPCC) under the Clean Water Act.
- Used oil is a Department of Transportation (DOT) hazardous <u>material</u> if it is a combustible (flash point below 200° F, but equal to or greater than 100° F) or flammable (flash point below 100° F) liquid.
- Generators (shippers) and transporters of DOT hazardous materials must comply with any and all applicable DOT regulations for identification and classification, packaging, marking, labeling, and shipping papers.

documenting the source of the halogens when the generators have entered into a tolling agreement to have metalworking oils/fluids recycled. Generators are not exempt from the management standards, only the rebuttable presumption. Generators and other handlers of metalworking oils/fluids who have not entered into a tolling agreement to provide for the recycling of oils/fluids remain subject to the rebuttable presumption and will have to continue to document that the oils/fluids are not mixed with chlorinated hazardous wastes.

Another exemption from the rebuttable presumption is for chlorofluorocarbon (CFC)-contaminated used oil generated and removed from refrigerator units and air conditioning equipment, on the condition that

- these used oils are not mixed with other wastes,
- the used oils containing CFCs are subjected to CFC recycling and/or reclamation for further use, and
- these used oils are not mixed with used oils from other sources.

These exemptions relieve the generators of the burden and responsibility of documenting the source of the halogens but do not relieve the generators of complying with these standards.

Used oil burned for energy recovery, and any fuel produced from used oil by processing, blending, or other treatment, is subject to these standards unless it does not exceed any of the following allowable levels.

Arsenic 5 ppm maximum
Cadmium 2 ppm maximum
Chromium 10 ppm maximum
Lead 100 ppm maximum
Flash Point 100° F minimum
Total Halogens 4,000 ppm maximum

Used oil containing more than 1,000 ppm total halogens is presumed to be a hazardous waste. Such used oil is subject to Part 266 (Standards for the Management of Specific Hazardous Wastes and Specific Types of Hazardous Waste Management Facilities) of this chapter, rather than Part 279, when burned for energy recovery unless the presumption of mixing can be successfully rebutted.

If you generate, transport, process, refine, burn, or market used oil, it is important that you thoroughly read these standards found in the *Federal Register*, Thursday, September 10, 1992. Copies are available from the FIA. Call Don Farley at (216)781-6260.

Storm Water Update

Group Permite

FIA's Group Storm Water Application Part II was filed on September 30 with the U.S. Environmental Protection Agency. At final count, 50 forging facilities from 5 zones participated. Copies of the application cover letter will be forwarded to all participating members. Because some of the 10 facilities selected for testing and analysis did not report results by the October 1st deadline, an amendment to Part II will be filed once the remaining test facilities have supplied usable storm water data. FIA environmental consultants have been informed by officials at EPA that the late amendment is acceptable due to limited summer rainfall in some zones and damaging rainfall in others.

Because of this late amendment, final costs associated with the Part II application will not be tabulated until all facilities have been tested. All participating members will be notified of final costs once completed.

General Permits

As of September 9, 1992, the U.S. EPA has provided for General Storm Water Permitting in the following states: Alaska, Arizona, Florida Idaho, Louisiana, Maine, New Hampshire, New Mexico, Oklahoma, South Dakota, and Texas As of this writing, Massachusetts was said to be very likely to go under the General Permit. All manufacturing facilities in the above mentioned states should be receiving further information on the General Permit option shortly from the EPA. Those FIA Group Storm Water members in Texas and Massachusetts have been notified of this change. Many more states are likely to approve the General Permit option this Fall. For further information on your state's permitting structure contact your EPA regional office.

What happens after October 1?

The EPA is in the process of formulating a storm water compliance guideline. This document will outline what is expected of those facilities who have filed for a storm water permit under the individual, group or general permit option. FIA will notify members of availability once published.

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ASKEA " will be used to answer questions often asked of FIA's Environmental Affairs Committee. Before specific compliance decisions are made, however, state and regional regulatory agencies should be consulted. Got an environmental question? Send the committee a note at FIA. Company names will not be published unless requested.

QUESTION:

My company has recently received a survey via certified mail from the USEPA's Office of Air Quality Planning and Standards requesting information about operations and air emissions from one of our manufacturing units. The cover letter references the Clean Air Act Amendments of 1990 and states that the information provided will be used to establish emission standards for these industrial operations. How important is this, and are we required to do additional sampling and analyses to obtain information in order to respond to the survey?

RESPONSE:

The survey form and others similar have been sent by the USEPA to industries throughout the country in order to determine the Maximum Achievable Control Technology (MACT) for various industrial processes including electric arc furnace steelmaking, ferroalloys production, and hydrochloric acid pickling operations. In total, the EPA has published an initial list of 174 industrial source categories which emit one or more of 189 hazardous air pollutants regulated under the Clean Air Act (57 Federal Register 31576, July 14, 1992). On or before November 15, 1992, EPA is required to publish a final rule with a schedule for promulgating these MACT standards.

By law, your company is required to respond to the survey with Information that is available at the time the survey request is received. You are not required to perform special testing or provide information for operations beyond the process flow diagram required by Section II.A of the survey form, If your company lacks specific data regarding emissions from specific sources, we would recommend that you contact the individual identified in the letter of introduction and on the cover of "Enclosure 1." Our experience indicates that, rather than a "best guess," an asterisk noting that the information is not available is preferred. You should have your response reviewed by those within your organization who are most familiar with the process and its potential emissions.

Review the survey and example. Before you complete the survey, we recommend that you contact the designated individual at EPA to clarify any questions you may have. This can save you several hours of work. An extension in the required response time may be possible by contacting the EPA in a timely manner.

Sources of Environmental Information

Fabricated Metal Products Pollution Prevention Packet is tailored to small and medium size manufacturers. In addition to common pollution prevention practices, the manual offers new information for the industry not commonly found in other publications, such as: alternatives to metal working fluids and heating technologies for metal forming operations; reduction of CFCs used in refrigeration and cooling; new process technologies for metal cleaning, plating and heat treatment; and alternatives to the use of high VOC solvent-based coatings. Cost is \$30.00 per copy. Call the Center for Hazardous Materials Research at 800-334-2467 for ordering information.

FR Environmental Review is a weekly summary of environmental regulations published in the Federal Register. The easy-to-read report provides date of publication, affected code (CFR), status of the regulation, and a brief comment summarizing the intent of the regulation. In just minutes, you can review a week of Federal Registers to determine which regulations warrant further investigation. The weekly publication is available on a 6- or 12-month subscription basis. To obtain a complimentary copy, call Cochran Environmental Resources at 412-859-3762.

Call the Enviro-Reg Help Line (412)747-2566

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8/27/93

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> FROM: LARRY Phillips

ELL Hudson Industries

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FAX TRANSMITTAL FORM

Our FAX # 216-487-0811	Transmission Problems? Call 216-487-0668				
FAX No. 216-477-0216	Date <u>10/15/9</u> 3	Time	Page 1 of 6		
To Mr. Keith Houseknech From Eric R. Kenney Message			nton Drop Forge		
Dear Mr. Houseknech	t:				
The following is the be put in the mail			tter will		
Eric					
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Box 2212 • Hudson, OH 44236



October 15, 1993

Mr. Keith Houseknecht Canton Drop Forge 4575 Southway Street, SW Canton, OH 44706

Dear Mr. Houseknecht:

Hudson Industries is pleased to provide the following quotation for rental equipment:

1 - Portable Skimmer/Pump Package

\$ 247.00/Week

This package includes: 1 Portable floating oil skimmer, 1-7.5 Hp 230/460/3/60 rotary gear oil pump, 25' of 2" suction hose. This system is for skimming/pumping capacities of 100 GPM.

DELIVERY:

2 Weeks

FREIGHT:

FOB Twinsburg, OH

TERMS:

Minimum 4 week rental, payable weekly or

prepaid for 1 month.

Please review the information and if you have any further questions, give me a call at (216) 487-0668.

Very truly yours

Eric R. Kenney Hudson Industries

ERK/nmg



October 15, 1993

Mr. Keith Houseknecht Canton Drop Forge 4575 Southway Street, SW Canton, OH 44706

Quotation: #101593-1

Dear Mr. Houseknecht:

Hudson Industries is pleased to provide the following quotation:

1 -	Model	CS-100	Coalescing	Oil/Water	
	Separa	ator			\$ 13,500.00

OR

1	-	Model	CS-200	Coalescing	Oil/Water	
		Separa	ror			\$ 19,300.00

OPTIONAL EQUIPMENT

Discharge Pump Package For CS-100	\$ 2,475.00
Discharge Pump Package For CS-200	\$ 3,160.00
Freeze Recirculation Pump Package	\$ 1,165.00

DELIVERY:

6 - 8 Weeks

FREIGHT:

FOB Cleveland, OH

TERMS:

30% Downpayment with purchase order

Balance due 30 days from date of invoice

WARRANTY:

See Attached

Please review the information and if we can be of any further assistance, give me a call at (216) 487-0668.

Very truly yours.

Eric R. Kenney

Rudson Industries

Enclosure ERK/nmg



MODEL CS-100 OIL/WATER SEPARATOR SPECIFICATIONS

CAPACITY: 100 GPM

DIMENSIONS: 12'L X 4'W X 6'H

EFFLUENT: As Low As 10 Mg/L

TEMPERATURE RANGE: 35°F - 190°F

PH RANGE: 2 - 13.5

TANK MATERIAL: 3/16" A36 Carbon Steel, All Welded

Construction - Structural Angle and

Channel Reinforced

TANK COATINGS: INTERIOR - High Performance Phenolic Epoxy

EXTERIOR - Industrial Enamel

COALESCING MATERIAL: Preformed Modules of Corrugated CPVC

OIL SKIMMER: Electrically Driven Stainless Steel Rotary Drum

VALVES: Bronze Ball

HARDWARE: Stainless Steel

ELECTRICAL REQUIREMENTS: 230/460 V, 60 Hz., 3 Ph.

INLET PIPE SIZE: 6" 150# Flange

OUTLET PIPE SIZE: 8" 150# Flange

OIL OUTLET: 2" NPT

DRAIN: 2" NPT

WEIGHT: EMPTY: 2800 LBS

OPERATING: 20,500 LBS



MODEL CS-200 OIL/WATER SEPARATOR

SPECIFICATIONS

CAPACITY: 200 GPM Maximum

DIMENSIONS: 15'6"L X 6'6'W X 6'4"H

EFFLUENT: As low as 10MG/L

TEMPERATURE RANGE: 35°F - 190°F

PH RANGE: 2 - 13.5

TANK MATERIAL: 3/16" A36 Carbon Steel, All welded

Construction - Structural Angle and

Channel Reinforced

TANK COATINGS: INTERIOR - High Performance Phenolic Epoxy

EXTERIOR - Industrial Enamel

COALESCING MATERIAL: Preformed Modules of Corrugated CPVC

OIL SKIMMER: Electrically driven Stainless Steel Rotary Drum

VALVES: Bronze Ball

HARDWARE: Stainless Steel

ELECTRICAL REQUIREMENTES: 230/460 V, 60 Hz, 3 PH

INLET PIPE SIZE: 6" 150# Flange

OUTLET PIPE SIZE: 8" 150# Flange

OIL OUTLET: 2" NPT

DRAIN: 2" NPT

WEIGHT: EMPTY: 3600 LBS

OPERATING: 40,000 LBS

Box 2212 • Hudson, Ohlo 44236-0812 • 218-487-0888 • FAX 216-487-0811

This Quotation is subject to the following standard terms and conditions: This is a Quotation, not a firm offer, and any purchase order issued pursuant to this Quotation shall not result in a contract until it is accepted and acknowledged in writing by Hudson Industries at it's office in Twinsburg, Ohio.

UNIT PRICES are subject to adjustment if the quantity actually

purchased is less than the quantity described herein.

PURCHASER SHALL assume all responsibility for taxes levied by the state in which they operate.

- TERMS OF PAYMENT are as stated on the first page of the attached Quotation. Violation of those terms can result in revocation of stated warranties.
- DELIVERY TERMS are F.O.B. Hudson Industries shipping point unless stated otherwise. Dates of delivery are determined from the date of Hudson Industries acceptance of any order or orders issued by Buyer and are estimates of approximate delivery dates and are not a guarantee of a particular day of delivery. Hudson Industries is not liable for any failure or delay in shipment due to any cause beyond it's control including, but not limited to, acts of God, war, labor difficulties, accidents, shortages or lack of materials, or failure by Hudson Industries suppliers or subcontractors.
- HUDSON INDUSTRIES WARRANTS that all products furnished hereunder will be free from defects in materials and workmanship for two years from the date of shipment and when operated and maintained under design conditions AND IN ACCORDANCE WITH HUDSON INDUSTRIES' INSTRUCTIONS, WILL PERFORM IN ACCORDANCE WITH APPLICABLE ATTACHED SPECIFICATIONS FOR TWO YEARS FROM DATE OF SHIFMENT. ALL ELECTRICAL AND MECHANICAL EQUIPMENT NOT MANUFACTURED BY HUDSON INDUSTRIES CARRY THEIR RESPECTIVE MANUFACTURERS' WARRANTY. If within such two year period any product or portion thereof proves, after receipt of prompt notice and inspection by Hudson Industries, to be defective as to materials or workmanship, Hudson Industries will, at its option, either repair or replace any such product or portion thereof at the job site. This warranty is in lieu of all other warranties and HUDSON INDUSTRIES DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTIBILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Hudson Industries makes no warranty with respect to components or accessories manufactured by any other party except as expressly warranted by such other party; or for deterioration or failure due to effects of erosion or corrosion. Hudson Industries is not liable for any consequential or incidental damages, and in no event shall be liable for any amount in excess of the purchase price of the products described herein.
- HUDSON INDUSTRIES IS NOT RESPONSIBLE FOR compliance with any codes other than as specifically referred to herein. Buyer shall pay any additional costs resulting from the need to comply with any other code.
- 8. CANCELLATION of any contract resulting from this Quotation or delay by Buyer in acceptance of any shipment may be made only by written agreement executed by both parties.
- 9. THERE ARE NO provisions with respect to this Quotation not specified herein, this Quotation together with the Buyer's and Hudson Industries' acceptance or acknowledgement thereof will constitute the entire contract between the parties with respect to the furnishing of such products. ANY contract resulting from this Quotation shall be governed by and

construed in accordance with the laws of the State of Chio.



P.O. Box 76, Melmore, Ohio 44845, 419-397-2659 or 397-2222 181 South Main Street, Marion, Ohio 43302, 614-382-5991 936 North Horner Blvd., Sanford, North Carolina 27330

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Aqua Tech Environmental Laboratories Inc.

P.O. Box 75, Melmore, Ohio 44845, 419-397-2659 or 397-2222 181 South Main Street, Marion, Ohio 43302, 514-382-5991 935 North Horner Blvd., Sanford, North Caroline 27330

REMIT TO: MARION OFFICE

58649 INVOICE DATE 01/21/94

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CANTON DROP FORGE 4575 SOUTHWAY ST SW CANTON DH 44706 SHIP TO

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FORM COF		GP	= 	,		_	INAL	AMO		CEIVED	100	00.	

EZZ Hudson Industries

Box 2212 • Hudson, Ohio 44236-0812 • 216-487-0668 • FAX 216-487-0811

RECEIVED

OCT 2 0 1993

CANTON DROP FORGE

October 15, 1993

Mr. Keith Houseknecht Canton Drop Forge 4575 Southway Street, SW Canton, OH 44706

Dear Mr. Houseknecht:

Hudson Industries is pleased to provide the following quotation for rental equipment:

1 - Portable Skimmer/Pump Package

\$ 247.00/Week

260, 1(d)

This package includes: 1 Portable floating oil skimmer, 1-7.5 Hp 230/460/3/60 rotary gear oil pump, 25' of 2" suction hose. This system is for skimming/pumping capacities of 100 GPM.

DELIVERY:

2 Weeks

FREIGHT:

FOB Twinsburg, OH

TERMS:

Minimum 4 week rental, payable weekly or

prepaid for 1 month.

Please review the information and if you have any further questions, give me a call at (216) 487-0668.

Very truly yours,

Eric R. Kenney

Hudson Industries

ERK/nmg



NOV 10 1993

PARTON DROP FORGE



November 8, 1993



Keith Houseknecht Canton Drop Forge 4575 Southway Street SW PO Box 6902 Canton, Ohio 44706

Dear Mr. Houseknecht:

In response to our telephone conversation of last week, EnviroServe, J.V. is pleased to provide the following quotation for the pumping and transportation of the waste oil to Research Oil Company in Cleveland, Ohio.

EnviroServe, J.V. will provide a 3400 gallon turbo-vac to pump the material from the pond and blow off into 6000 gallon vacuum tankers.

☆ Turbo-vac with operator

\$780.00/day

☆ 6000 gallon vac truck to Research Oil

\$ 414.00/load

All work will be completed in accordance with federal, state and local regulations and to your complete satisfaction.

If you have any questions regarding the information provided in the above quotation, please do not hesitate to contact me at (216)-642-1311 for assistance.

Your continued interest in EnviroServe, J.V. is greatly appreciated.

Sincerely,

Michael P. Evans

Sales Representative

EnviroServe, J.V.

MPE/bmd Q:0286

> 5502 SCHAAF ROAD CLEVELAND, OHIO 44131 (216) 642-1311 • FAX (216) 642-1474

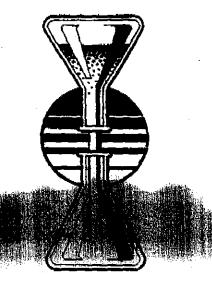
** TUTOL DOCE 990

Waste Characterization



No.

		Q(0)
SHIPPING AND BILLING I		
SHIPPING FACILITY (GENERATOR)		Customer (silling)
, court , tentus		Customer Name SAME
Contact KEITH HOUSE KIN		Contact
Address 4575 SOUTHWAY	ST SN	Address 40 Box 6903
	H Zo 44706	CityStateZip
Phone # 330477-4511	FAX 330 477-204	6 Phone #FAX
24 Hr. ContactSAME	Phone #	
USEPA IO#		USEPA ID#
MATTE DESCRIPTION	MAT AT I	is a representative sample provided? Yes 🗆 No 🗅
	7410.000 4.71	Sample Purchase order No.
	TO THE PROPERTY OF THE PROPERT	Sample will not be processed without P.O. Number.
	3ÜİD%	PUMPABLE TSEYES IN NO SINGLE LAYER
· · · · · · · · · · · · · · · · · · ·)LID%	POURABLE 25 YES INO I DOUBLE LAYER
□ NONE □ STRONG □ SL	UDGE %	☐ MULTILAYER
	OWDER % SOI	URCE CODE A FORM CODE 8
RCRA INFORMATION		SHIPPING INFORMATION
Please give USEPA hazardous waste o	coez stvi štšté čodes:	PROPER SHIPPING NAME NON - REGULATED
1 ON C		
	1	HAZARD CLASS DIM PG R/Q
		ANTICIPATED SHIPPING VOLUME 2000 GAL
		DONETIME DWK DMO XYR OTHER
		Type and size of container: BULK
TCLP Generators Kow		
SPECIFIC GRAVITY 2 CO	D (1000 PPM) 3 TOTAL S SOLIDS (USPENDED G CHEMICAL COMPOSITION
□ <0.8 □ 1.4-1.7 ≥ <5		Actual Harge
		$\Box > 20$ OIL $\%$ $45 - 65\%$
★ 0.8-1.0 □>1.7 ☐ 51-		WATER
1.0-1.2		actual 50ct 5 % 5 10 %
12-14 actual 0 >4		%
pit 5 STU's 10		
© <2 □ >12,5 ≥ <1 □ 1		96 %
D26 D14 D>)	>200° F
268 actual □ 4-6 □	□ 100-140° F	%%
□ 8-10 □ 6-8	a/trusi	actual %%
□ 10-12.5 constituent □ 8-12	141-200°F	Total must equal 100%
ALAL CACTAGE (CL)	Tue reliable	
	HAZARDOUS CHARACTERISTICS AND	O ORGANIC CITOTAL (PPM) CITOLP
Chlorine Fluorine	OTHER COMPONENTS	Règ (mad
 , , 1-	leactivity:	HAR & COASI (TOTAL) SIAS & COASI (TOTAL)
	None	D012 Endrin 0.02 <u>BRC</u> D029 1, 1-Dichloroethylene 0.7 <u>BRC</u> D013 Lindane 0.4 <u>E</u> D030 2, 4-Disitrotoloene 0.13
METAL DITOTAL (PPM) DITOLP	□ Explosive	DO14 Methoxychlor 10.0 D031 Heptachlor 0.008
	□ Pyrophonic	D015 Toxachene 0.5 D032 Hexachtorobenzene 0.13
HW# Level (mg/L)	☐ Shock Sensitive	D016 2 4-Dichlomonen D033 Hexachtorobutadiene 0.5
0004 Arsenic (As) 5.0 KEL	☐ Furning/Smoking Waste	DAY 0 A E TO JOSHINA A G
0005 Barium (Ba) 100.0 0006 Cadmium (Cd) 1.0	□ Water Reactive	D017 2, 4 5-TP (Silvex) 1.0 D035 Methyl Ethyl Ketone 200.0
D007 Chromium (Cr) 5,0	☐ Air Reactive	DOLO Cartan Tamahlada O.C. LOSO Mildunascale 2.0
	□ Radioactive	COM Chinalana AM - Don Fandalan Optica -
	□ Biotogicari	DO21 Chlorobenzene 100.0 D039 Tetrachloroetis/tene 0.7
DOID Selection (Sa) 10	□ Asbesto:	D022 Chloroform 6.0 D040 Trichlomethylene 0.5
■ D011 Silver (Ad) 5.0 1 1		0023 o-Cresol 200.0 0041 2,4,5-Trichloropheraol 400.0
COMPAR (GII)	Cyzmides(ppm)	D024 m-Gresol 200,0 D042 2.4.6-Trichtorophenot 2.0
1 100,000 (10)	Sulfides(ppm)	0025 p-Cresol 200.0 po43 Varyl Chloride 0.2
	PCB's(ppm)	DO26 Cresol 200.0 Benyikum
Phosphates (PO ₄) Other (Specify)	Phenolics (ppm)	D027 1, 4-Dichlorobenzene 7.5 Aluminum (metalfic) D028 1, 2-Dichloroethane 0.5 Aluminum (metalfic)
	Acutely Hazardous Waste	magnesical (measure)
All Engines Ident für Complessed Il trestation indente für properti, erdetate "Nicres"	Dicognis & Purads	<u> </u>
I HEREBY CERTIFY THAT ALL IMPORMATION SUBMITTED IN THIS I ON SPENGTED MAZARDS HAVE BEEN DISTAUSED.	YND YTT YLLYCHED DOCAMENLE IS COMMITTE YND	ACCEPATE, AND THAT ALL KNOWN
		/ / 1
APPROPRIED SHEMATURE PROMIT MAKE	MAT WILL TO CHAIN	ALT EN CINETETING 18/90 RECEPTIFICATION DATE



RESEARCH ENVIRONMENTAL INDUSTRIES

RESEARCH OIL COMPANY
GREAT LAKES ENVIRONMENTAL SERVICES

2777 BROADWAY AVENUE CLEVELAND, OH 44115 (216) 623-8383 FAX: (216) 623-8375

260

FAX TRANSMITTAL

DATE:	<u> </u>	96	TIME:_		<u>8</u> :	304	
TO:	KETTH		FAX:	33 0	477-	2046	
FROM:_	14	<u> </u>					
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TELECOPIER COVER SHEET

CANTON DROP FORGE

CANT	on dro	OP FORGE	α
LEASE	DELIVER	THE FOLLOWING PAGES TO:	T (S)
	NAME:	LISA	
	FIRM:	·	
	CITY:		
	PHONE:		
ROM -	NAME:	Kerts Housestween	
	FIRM:	CANTON DROP FORGE	
	CITY:	CANTON, OHIO	·
CIAL	NUMBER O	F PAGES _ <pre>_ </pre> <pre>Including cover sheet.</pre>	
VE ARE	TRANSMI	TTING ON THE FOLLOWING:	•
	ATE:	7/8/86	
ጥ	- 'IME:	11:25	
POSSIB		LEPHONE: (330) 477-4511, EXT	·
			
			
			
			
	 		
	· 		
			



SPECTRA CHECK FUEL TEST REPORT

26

TO: MR. RON DECKER
CANTON DROP FORGE
P O BOX 6902
CANTON OH 44706

LAB NO: 8-539

CLIENT NO: 15971-00

TEST DATE: 08-23-90

P. O. NO: 83570

TYPE OF SAMPLE: OIL

SAMPLE IDENTIFICATION: OIL SAMPLE FROM WEST POND

SAMPLE DATE: UNKNOWN

API GRAVITY 0.60 F = 13.6

VISCOSITY @ 122 F (ASTM D-445) = 5,504 SUS

% SULFUR (ASTM D-4294) = 0.45%

% WATER (ASTM D-96) = 30.6%

% SEDIMENT (ASTM D-96) = 33.0%

POUR POINT (ASTM D-97) = +35 F

FLASH POINT (PMCC) (ASTM D-93) = 168 F

% ASH CONTENT (ASTM D-482) = 1.47%

BTU CONTENT (ASTM D-2382) = SAMPLE 30% WATER. SAMPLE WON'T IGNITE.

- Tom Costello 8/27/90



SAMPLE DATA

HRS/MI

OIL

UNIT

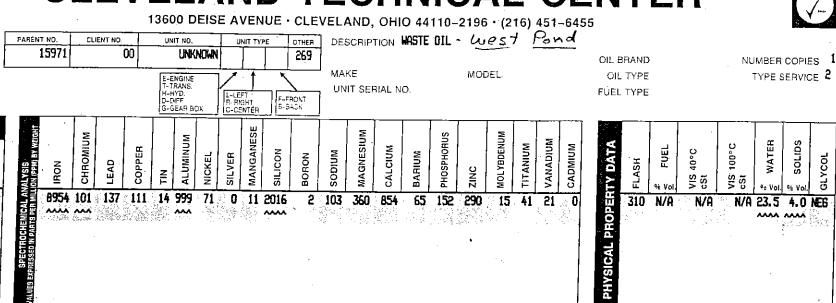
DATE

TAKEN/

58.365 24MAY89 19JUN89

LAB#

CLEVELAND TECHNICAL CENTER



58365	LAB	ADDITIONAL CUST	OMER TESTS		N. A. S.	
	1 - 1915 1945 1	· · · · · · · · · · · · · · · · · · ·				
		·	-	•		
				·		

LAB# ANALYSIS RECOMMENDATIONS	LAB	ANALYSIS RECOMMENDATIONS	
		·	
	58365	TEST RESULTS INDICATE EXCESSIVE WATER PRESENT. NOTE: SILICON LEVEL APPEARS TO BE HIGH.	•
·	 	NOTE: TEST RESULTS INDICATE THE PRESENCE OF EXECESSIVE INSOLUBLES.	
		NOTE: WEOR METALLIEVEL (S) ADDEOR TO BE HIGH	

RON DECKER CANTON DROP FORSE P 0 BOX 6902 CANTON OH 44706 Por Deep 1/35/25 st an/2 and a carlor (23/20) 16, 35 deep 20 and a carlor (23/20) 16, 35 deep 20 and a carlor (23/20) and a carlor (23/

WASTE PROFILE SHEET



Acceptance#:

Salesperson DINGLER

Date 7997

	1, 1,
SENERAL INFORMATION	and the second
Generator's Name CANTON DRUP	
Facility Street Address 4575 SOUTH (
	706 Phone #(216) 477-4511
Generator Contact KELTH HOUSE KNEEHT	Fax #(
EPAI.D. # OHT 004 465 142	
Mail Invoice To: 🗆 Same as above 🗔 Other (Please	Provide Below)
Company Name	······································
Street Address	
City, County, State, Zip	Phone # ()
Contact	Fax # ()
	1978 Marchael Galler (1984) Ann an Aireann (1984) Ann an Aireann Ann an Aireann (1984) Ann an Aireann Ann an Ai Aireann an Aireann Ann an Aireann Aireann Ann an Aireann Aireann Aireann Aireann Aireann Aireann Aireann Airea
Generator Common Name for Waste WAST	
Process Description CYLINDER OL & D	
Projected Volume/Gals Per Month	Quarter Year 2.000
Quantity on hand ~ 120,000 GAC	
Storage Bulk Drums Other	
Date Sampled Type Contains	·
Type of Sampling Method	·
HAZARDOUS PROPERTIES (complete if known)	
USEPA Hazardous Waste? Yes XNo USEPA Haz	
State Hazardous Waste? ☐ Yes ⊠No State Hazard	lous Code(s)
Hazardous Characteristics	
☑ None ☐ Ignitible ☐ TCLP ☐ Reactive	e 🗆 Corrosive 🗆 PCB's
* Please specify the following: (see 49CFR 172.102)	
	Oic D.O.T. Hazard Class
	D.O.T. Shipping Container(s)
WASTE COMPOSITION	
Identify all components present in Waste Stream (mus	•
COMPONENT	CONCENTRATION (Units)
1. 016	45-65
2 LUATER	30-45
3 SOCIDS	5 -10
4	
5	
. GENERATOR CERTIFICATION	and the state of t
•	and that the sample provided is an accurate repres
- I CAPTIIV INST BILLNIOPMSLION IS COMDISIS SON ISCLUSI	
tion of the described waste.	
tion of the described waste.	NACHR-PLANT ENGINEERING 7/9/82

2777 Broadway Ave Clevelana, Chio 44115 216-623-8383 FAX-216-623-8393

This section is for Research Oil only.

Acceptance #	
Generator	

Date logged in	Date completed_		Вох	< #	
% oil (organic)		Aqueous Metals -	All units	reported in ppm	
% water		Ag	Cr	Ni	
% solids		As	. Cu	Pb	
Pounds/Gal		Ва	. Fe	Se	
oH	s.u.	Cd	. Hg	Zn	
COD	ppm	Organic Metals -	All units r	eported in ppm	
Viscosity		Cd	_ Cr	Pb	
% Total Chlorination			ND=Nor	ne detected	
% Volatile Chlorination	~ 	Solvent Analysis	☐ Yes	☐ No (reported i	n %)
Flash Point	*F	Methanol		. Methylene chlorid	ie et
Phenol	ppm	Ethanol		MEK	
Kit	ppm	Acetone		_ sec-butanol	
Aminoantipyrine	ppm	2-Propanol		n-butanol	
Layered		Тоіиеле		_ Ethyl Acetate	
		Iso-butanol		_ 1,1,1, Trichloroeth	ane
Appearance		Xylene		_ MIBK	
		Others			
Odor	·	Total Solvents_			
		Acid Test			
Lab Comments		Caustic Test			
Treatment Method(s)		Ammonia			
Quote at following prices		Shipping Name	•	O. T. Description	ţ
		Hazard Class_			
		ID Number			
- 					
Additional Surcharges	t: .	Subject to Land	d Ban 🛘	Yes 🗆 No	
	•	Consent to Ser	vice 🗆 '	Yes □ No	
		Lab Fees		·	
		Transportation	, labor and	d pumping	per loa
		Demurrage (1½	hours fre	ee pumping)	
		Misc			
Solids Per Gallon				<u> </u>	
	_	Rejections, Wh	ıy?		
Approval Lab Manager				CDF00	



2(9)

JAN 1 6 1991

CANTON DROP FORGE

SPECTRA CHECK FUEL TEST REPORT

TO: RON DECKER
CANTON DROP FORGE
P O BOX 6902
CANTON OH 44706

LAB NO: 01-95

CLIENT NO: 15971-00

TEST DATE: 01-14-91

P. O. NO: 84336

#6 Till 6

TYPE OF SAMPLE: WASTE OIL

SAMPLE IDENTIFICATION: WEST POND WASTE OIL

SAMPLE DATE: 12-20-90

MORD SETS THE H

API GRAVITY 0 60 F = 13.3

VISCOSITY @ 122 F (ASTM D-445) = 171.1 cst)

(92-638 TYP=6)

FLASH (PMCC) (ASTM D-93) = 192 F $\frac{190}{190}$

% ASH CONTENT (ASTM D-482) = 0.01%

78 55 FILL

% SULFUR (ASTM D-4294) = 0.67%

POUR POINT (ASTM D-97) $\approx +45 \text{ F}$

* SEDIMENT (ASTM D-96) = 1.0* $_{1.9}$ (2)

% WATER (ASTM D-96) = 0.9% $\frac{1}{2}$

BTU CONTENT (ASTM D-2382) = 18,481.5 BTU/LB = 150,604 BTU/ $\frac{1}{9}$ AC (157,000)

cc- T. Costello - 1/17/91



JAN 16 1991

SPECTRA CHECK FUEL TEST REPORT

CANTON DROP FORGE

TO: RON DECKER CANTON DROP FORGE P 0 BOX 6902 CANTON OH 44706

LAB NO: 01-94

CLIENT NO: 15971-00

TEST DATE: 01-14-91

P. O. NO: 84336

TYPE OF SAMPLE: FUEL OIL

SAMPLE IDENTIFICATION: #6 FUEL OIL

SAMPLE DATE: 12-20-90

API GRAVITY @ 60 F = 12.9

VISCOSITY @ 122 F (ASTM D-445) = (195.2 cst)

FLASH (PMCC) (ASTM D-93) = $204 \text{ F} \left(\{9,6\} \right)$

% ASH CONTENT (ASTM D-482) = 0.01%

% SULFUR (ASTM D-4294) = 0.68%

POUR POINT (ASTM D-97) = +40 F

% SEDIMENT (ASTM D-96) = 0.8% $\frac{1}{4.5}$ (2)

% WATER (ASTM D-96) = 3.7%

BTU CONTENT (ASTM D-2382) = 18,333.7 BTU/LB (49,676

(152,000)

cc- T. Costollo -1/17/91

Allied Oil Company

A DIVISION OF ASHLAND OIL, INC

Fuel Oil Specialists

55 PUBLIC SQUARE P. O. BOX 6479 CLEVELAND, OHIO 44101 (216) 771-3400

July 6, 1984

200

Mr. Ronald Decker Canton Drop Forging & Mfg. Co. P. O. Box 6902 Canton, Ohio 44706

Dear Ron:

Allied is pleased to provide you with our current typical specifications for No. 6 fuel oil as indicated below:

Ni-		
Gravity API @ 60 ⁰ F	12.0	
Viscosity SSF @ 122 ⁰ F	25-75	(45-300 TYP)
Flash, ^{OF} (closed cup)	190	,
SBS&W (bottom, sediment & water)		
/ % by weight	0.5	
Pour point ^O F	70	
Ash, % by weight	0.05	
Sulfur, % by weight	2 max.	
Btu's per gallon	Approx.	152,000
	Viscosity SSF @ 122°F Flash, °F (closed cup) BS&W (bottom, sediment & water) % by weight Pour point °F Ash, % by weight Sulfur, % by weight	Gravity API @ 60°F 12.0 Viscosity SSF @ 122°F 25-75 Flash, °F (closed cup) 190 BS&W (bottom, sediment & water) % by weight 0.5 Pour point °F 70 Ash, % by weight 0.05 Sulfur, % by weight 2 max.

Allied appreciates your continuing confidence in us as your fuel oil supplier. If you have any questions or need further information, please don't hesitate to call.

Grand Green

Susan L. Francioli

SLF:mb

25 ssf(22°F) = 50 cst 75 ssf(122°F) = 165 cst TANK SIZE 10'6 DIA × 31' = 20,000 GAL

POND AVEROX 120' × 75' 1'= 67,356 9AL

WATER & SEDIMENT % BY VOLUME (MAX) TYP

5 FUEL OIL 1%

6 FUEL OIL 2%

CDF SAMPLE HAS \$190 4/90 5/90

WATER - 30.6% 3.5% 23.5

SEDIMENT - 33.00/8 18% 4.0

Viscosing Sus

SUS 122°F - SAMPLE 5,504 SFS 122°F - TYPE 6 45 to 300 SUS 100°F - TYPE 6 900 to 9000

PURCAASE ORDER SAID 3SF 122°F SSF = SAYBOLT SECOND3 FUROL 122°F IS CORPECT FOR SSF

SAMPLE WAS RECORDED AS SUS AT 100°F

 $\begin{cases} -9 & .986 \\ 19.9 & .980 \end{cases}$ $\begin{array}{c} .986 \\ .973 \end{array}$ $\begin{array}{c} .983 \\ .0130 \end{array}$ $\begin{array}{c} .973 \\ .0130 \end{array}$ $\begin{array}{c} .935 \\ .0130 \end{array}$ $\begin{array}{c} .980 \\ .0130 \end{array}$



SPECTRA CHECK FUEL TEST REPORT

2(6)

TO: MR. RON DECKER CANTON DROP FORGE P O BOX 6902 CANTON OH 44706 LAB NO: 8-539

CLIENT NO: 15971-00

TEST DATE: 08-23-90

P. O. NO: 83570

TYPE OF SAMPLE: OIL

SAMPLE IDENTIFICATION: OIL SAMPLE FROM WEST POND

SAMPLE DATE: UNKNOWN

AW API GRAVITY @ 60 F = 13.6

VISCOSITY @ 122 F (ASTM D-445) = 5,504 SUS /

A W SULFUR (ASTM D-4294) = 0.45%

B , / % WATER (ASTM D-96) = 30.6%

 B_{N} SEDIMENT (ASTM D-96) = 33.0%

AW POUR POINT (ASTM D-97) = +35 F

 \mathbb{B} /FLASH POINT (PMCC) (ASTM D-93) = 168 F

 $3 \sqrt{\text{% ASH CONTENT (ASTM D-482)}} = 1.47$ %

BTU CONTENT (ASTM D-2382) = SAMPLE 30% WATER. SAMPLE WON'T IGNITE. \$ 9.90 10CL. BTU/GAL

JODY RADICE

SERVICE AWA A2,95

SERVICE AWA A2,95

VISC. 49.75

SERVICE AW - 49,50 SERVICE B - 42,95 VISCOSITY - 495,00 WASTE ANALYSIS 2-295,00

(- Tom Costello 8/27/90



CLEVELAND TECHNICAL CENTER

A DIVISION OF CONAM INSPECTION INC

18419 Euclid Avenue Cleveland, Ohlo 44112-1016 (216) 383-8200 FAX (216) 383-9633



15971~00



SPECTRA CHECK FUEL TEST REPORT

TO: RON DECKER
CANTON DROP FORCE
P O BOX 6302
CANTON OH 44706

LAD NO. 09 75

CLIENT NO:

TEST DATE: 09-16-91

P. O. NO: 65690

TYPE OF SAMPLE: KOSTE DIL

SAMPLE IDENTIFICATION: (BOTTOM

SAMPLE DAYE: 08-30-91

% WATER (ASTM D-SE) = 70%

* SEDIMENT (ASTM D-96) - 30%

FLASH POINT (PMCC) (ASTM D-93) = 158 F

 \times ASH CONTENT (ASTM D-482) = 0.11%

* VISCOSITY @ 122 F (ASTM D-445) = N/A

* NOTE: VISCOSITY TEST CAN NOT BE PERFORMED DUE TO THE NATURE OF THE SAMPLE.

LOCATIONS NATIONWIDE

MAIN LABORATORY LOCATIONS: CLEVELAND, OH · KANSÁS CITY, MO · PHOENIX, AZ · LINDEN, NJ

Expert Lubrication and Fuel Analysis Services

Expert Lubrication and Fuel Analysis Services



CLEVELAND TECHNICAL CENTER

A DIVISION OF CONAM INSPECTION INC

18419 Euclid Avenue Cieveland, Ohio 44112-1016 (216) 383-8200 FAX (216) 383-9633





SPECTRA CHECK FUEL TEST REPORT

TO: ROW DECKER
CANTON DROP FORCE
P 0 BOX 6902
CANTON OH 44706

LAB NO: 09-381

CLIENT NO: 15971-00

TEST DATE: 09-16-91

P. O. NO: 85650

TYPE OF SAMPLE: WASTE BIL

SAMPLE IDENTIFICATION: 19,000 BALLON WEST POND DIL

SAMPLE DATE: 08-30-91

API BRAVITY 0 60 F =		14.4	NICKEL	*	(1	рры
% SULFUR (ASTM D-4294) =	a f	O" \$3%	arsenic		ü	ppm
# WATER (ASTM D-96) =	3 1	€0%	CADMIUM	w	(1	ppm
% SEDIMENT (DETM D-96) =	7	31%	CHRONTUM	卓	(1	ppm
POUR POINT (ASTM D-97) =	=	+43 F	LEAD	æ	2	орм
FLASH POINT (PHDC) (ASTN 0-93)	·	140 F	PC' ይ፣ ቋ	æ	(5	ppm
* ASH CONTENT (ASTN D-482)	Œ	0.14%	TOTAL HALDSENS	예	74	ром
* BTU CONTENT (ASTM D-2382)	= ,	,N/A	HEACUNY	牵	(1	DÉM
			selenium	海	(1	ppm
9			BARIUM		₹1	ppn
. 1 ^ •			SILVER	40	{1	PD4

. NOTE: BTU CONTENT SAMPLE WON'T IGNLIE CONTAINS TO MUCH WATER.

LOCATIONS NATIONWIDE

MAIN LABORATORY LOCATIONS:

CLEVELAND, OH · KANSAS CITY, MO · PHOENIX, AZ · LINDEN, NJ

Expert Lubrication and Fuel Analysis Services

Since Cleveland Technical Center's services may be based on samples and information supplied by others, and since corrective action, if any, is necessarily taken by others, these services are rendered without any warranty or liability of any kind beyond the amount gold to Cleveland Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the services at leave, All orders are subject to CONAM INSPECTION INC's Standard Technical Center for the serv



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CLEVELAND TECHNICAL CENTER

A DIVISION OF CONAM INSPECTION INC

18419 Euclid Avenue Cleveland, Ohio 44112-1016 (216) 383-8200 FAX (216) 383-9633





SPECTRA CHECK FUEL TEST REPORT

TO: ROW DECKER
CRITTON DROP FURDE
P D BOX 6908
CRINTON OH *44706

LAS NO: 05-74

CLIENT NO. 15971-00

Test date: 09-16-91

P. O. NO: 65890

TYPE OF SAMPLE: MASTE OIL SAMPLE IDENTIFICATION: MIDDLE

SAMPLE DATE: 08-30-91

* WATER (ASTM D+9G) = 60*

* SEDIMENT (ASTN D-98) = 20%

FLASH POINT (PMCC) (ASTM D-93) = 144 F

% ASH CUNTENT (ASTM D-488) = 0.15%

* VISCOSITY @ 182 F (ASTM 0-445) = N/A

NOTE: VISCOSITY TEST CAN NOT BE PERFORMED DUE TO THE NATURE OF THE SAMPLE.

LOCATIONS NATIONWIDE

MAIN LABORATORY LOCATIONS:

ITY, MO - PHOENIX, AZ - LINDEN, NJ

CLEVELAND, OH · KANSAS CITY, MO · PHOENIX, AZ · LINDEN, NJ Expert Lubrication and Fuel Analysis Services ARTHUR THE THE PROPERTY OF THE



CLEVELAND TECHNICAL CENTER

A DIVISION OF CONAM INSPECTION INC

18419 Euclid Avenue Cleveland, Ohio 44112-1016 (216) 383-8200 FAX (216) 383-9633



SPECTRA CHECK FUEL TEST REPORT

26

YO: AUN DECKER
DANTON DROP FORCE
P G BOX 6902
CPNTON DH 44706

LAB NO: 09-73

CLIENT NO: 19971-00

TEST DATE: 09-16-81

F. Q. NO: 65890

TYPE OF SAMPLE: WASTE OIL

SAMPLE IDENTIFICATION: (TOP

SAMPLE DATE: 08-30-91

% venter (astm D-96) = 60%

x sediment (astm D-96) = 20x

FLASH POINT (PMCC) (ASTM D-93) = 146 F

* ASH CONTENT (ASTM D-482) = 0.12*

* VISCOSITY @ 122 F (ASTM D-445) = N/A

* NOTE: VISCOSITY TEST CAN NOT BE PERFORMED DUE TO THE NATURE OF THE SAMPLE.

LOCATIONS NATIONWIDE
MAIN LABORATORY LOCATIONS:
CLEVELAND, OH · KANSAS CITY, MO · PHOENIX, AZ · LINDEN, NJ

Expert Lubrication and Fuel Analysis Services

2(p)

CANTON DROP FORGE

Keith Houseknect

SAMPLE	ANALYSIS	METALS
Тор	81% Oil 18% Water 1% Solid: .0018% CL _V .014% CL _T	3 ppm Cd 2 4 ppm Cr 10 10 ppm Pb 100 5 ppm Ni 9 ppm Cu
Middle	54% Oil 42% Water 4% Solid .002% CL _v .019% CL _r	1 ppm Cd 1 ppm Cr 6 ppm Pb 4 ppm Ni 6 ppm Cu
Bottom	45% Oil 52% Water 3% Solid .0009% CL _V .016% CL _T	

MEASURE OF CLOPINATES HYDROCARBON) CLyonian CLTONAL



269

FACSIMILE TRANSMISSION

Date: 8/28/9(Time:	2:45pm
originator: HERMAN (. R	auson-	
To: Keith houseknest	· · · · · · · · · · · · · · · · · · ·	
Canton Drop For	<u> </u>	
		
	· · · - · ·	· · · · · · · · · · · · · · · · · · ·
Fax #:2/6-477-2046		
Number of Pages (Including Cover):		· · · · · · · · · · · · · · · · · · ·
Message (If Applicable):	1s fle	Cas results
I Promised yo	J. AN	x questrons
Plasse untl At	423-	8383

CANTON DROP FORGE

HIGH PERFORMANCE CLOSED DIE FORGINGS

PH. 216/477-451

1	N	
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8/26/93

087697

4575 SOUTHWAY ST., S.W.

P.O. BOX 6902

CANTON, OHIO 44706

FAX 216/477-2046

DATE PAGE

2507

VENDOR

TO:

GENERAL ENVIRON, MAN.

PO FOX 75081

CLEVELAND

UH 44101 2199

SHIP

TO: CANTON DROP FORGE

4575 SOUTHWAY STREET S.W.

P.O. BOX 6902

CANTUN

OH 44706

ATTN: STOCK ROOM

UNLESS OTHERWISE NOTED, SALES TAX DOES NOT APPLY ON ITEMS ORDERED

SHIP VIA:

BEST WAY

FREIGHT TERMS:

	DEST WHI						
LINE NO.	ITEM NO.	DESCRIPTIONICOMMENTS	U/M	PROMISED DATE	QUANTITY ORDERED	UNIT COST	TOTAL COST
1		FLANKET ORDER 1993	1			}	
2	·					1	
3	FU10001	TO COVER THE		8/23/93	1	10000	.00
4		DISPOSAL OF DIL FROM LAGOODN \$1 (WEST)]	- *		
5		(15T LOAD WAS REMOVED ON 7/29/93 UNDER		ĺ			
6	;	PO \$87525)	l				
7		PRICE TO BE IN ACCORDANCE WITH NOV. 6, 1992					
8		LETTER FROM MARSHA HAY					
9		SCHEDULE NEXT LOAD ASAP.		İ			
10		R. O'CONNELL TO DRIVE. PUMP DRUMS & TANK ON					
1		CENTER POND ALSO.		1			
12		CONFIRMING 8/25/93.	' I				
13	•	THOUSEKN THE ESCRON		- 1			•
-		THU PUREF, IN PERFURBING THE!	- 4	ĺ		1	
1	,	managery to a strangering and	्रभ	·		j	
- [FOR EMPLOYMENT RECAUSE OF RAC account code	赆				
		NATIONAL ORIGIN, OR BECAUSE O When invoice	3		j		
		IF, AS A RESULT OF THIS DRIVER COMES through.	₹]	i			
		SUBSTITUTE PROPERTINGER UNDER		i	i		
		SANCTON CALL SERVICE & STATE BERES AND REPORT AND RESIDENCE AND RESIDENC	1	j			
		EXECUTIVE ORDERS, RULES AND ECOULATIONS INSUFAN PO THE P					
		BE APPLICABLE MERETO, INCLUDING THE REMABILITATION ACT OF	-			.	
	i	1973, AS AMENDED, THE VIETNAM ERA VETERANS REALLUSTMENT					
		27				ĺ	
		Continued			,		
TL C	ORDERS:	STEEL ORDERS:			INVOICE DAY	OF SHIPMENT	TO;

1. Terms and Conditions on reverse side are part of this Purchase Order.

 Acceptance — Unless otherwise stated herein, this order must be accepted by the Seller signing and returning the attached acknowledgment copy to Buyer within 10 days from the date of this order, and it is understood that the commencement of any work or the performance of any services hereunder by Seller shall constitute acceptance by Seller of this purchase order and of all of its terms and conditions.

 Certified test reports in triplicate are to accompany steel shipments. Discount will be taken from date of receipt of goods or test reports, whichever is later.

2. Do not deviate from established producing practice in fulfulling the requirements of this order.

3. All bars and billets must be identified by heat No.

CANTON DROP FORGE PO. BOX 6902 CANTON, OH 44706

CANTON DROP FORGE - AUTHORIZED SIGNATURE

CANTON DROP FORGE

HIGH PERFORMANCE CLOSED DIE FORGINGS

PH. 216/477-4511

Νò 089697 PAGE DATE

4575 SOUTHWAY ST., S.W.

P.O. BOX 6902

CANTON, OHIO 44706

FAX 216/477-2046

8/26/93

TUNCHASE UNDER

2507

VENDOR

TO:

GENERAL ENVIRON. MAN.

PO FOX 75081

CLEVELAND

OH 44101 2199

SHIP

TO: CANTON DROP FORCE

4575 SOUTHWAY STREET S.W.

P.O. BOX 6902

CANTON

OH 44706

STOCK ROOM ATTNE

UNLESS OTHERWISE NOTED, SALES TAX DOES NOT APPLY ON ITEMS ORDERED

SHIP VIA:

FREIGHT TERMS:

	BEST WAY						j
r N	NE ITEM NO.	DESCRIPTION/COMMENTS	UIN	PROMISED DATE	QUANTITY ORDERED	UNIT COST	TOTAL COST
		ASSISTANCE ACT OF 1974 AND EXECUTIVE ORDER NO. 11246, AMENDED, ACL APPLICABLE CONTRACT CLAUSES REQUIRED THE ARE INCORPORATED HEREIN BY REFERENCE AND HADE A PART H	REBY				
		"THE PURCHASER, ITS CUSTOMERS AND/OR REGULATORY AGENCY RESERVE THE RIGHT TO REVIEW THE FACILITY, RECORDS AND BUALITY OF WORK OF ITS SUPPLIERS."	E				
		Purchase Order Total					.00
				,		Ŧ	
,							

- 1. Terms and Conditions on reverse side are part of this Purchase Order.
- 2. Acceptance Unless otherwise stated herein, this order must be accepted by the Seller signing and returning the attached acknowledgment copy to Buyer within 10 days from the date of this order, and it is understood that the commencement of any work or the performance of any services hereunder by Seller shall constitute acceptance by Seller of this purchase order and of all of its terms and conditions.

STEEL ORDERS:

- 1. Certified test reports in triplicate are to accompany steel shipments. Discount will be taken from date of receipt of goods or test reports, whichever is later.
- 2. Do not deviate from established producing practice in fulfulfing the requirements of this order.
- 3. All bars and billets must be identified by heat No.

INVOICE DAY OF SHIPMENT TO: CANTON DROP PORGE PO. BOX 6902 CANTON, OH 44706

CANTON DROP FORGE - AUTHORIZED SIGNATURE

CDF002591

RECEIVING DEPT.

PURCHASE ORDER

CANTON DROP FORGE

HIGH PERFORMANCE CLOSED DIE FORGINGS

PH. 216/477-4511

Νö	007699			
DATE	PAGE			

4575 SOUTHWAY ST., S.W.

P.O. BOX 6902

CANTON, OHIO 44706

FAX 216/477-2046

8/26/93 1

5491

VENDOR TO:

SPARTA STEEL & EQUIP

PO BOX 138

EAST SPARTA

OH 44626

SHIP TO:

CANTON DROP FORCE

4575 SULTHWAY STREET S.W.

P.O. FOX 6902

CANTON

UH 44706

TR INTER

<u>(...,</u>

STOCK ROOM

UNLESS OTHERWISE NOTED, SALES TAX DOES NOT APPLY ON ITEMS ORDERED

SHIP VIA:

NEED'S LIAV

FREIGHT TERMS:

. [BEST WAY						
L	INE ITEM NO.	DESCRIPTION/COMMENTS	MIU	PAOMISED DATE	QUANTITY ORDERED	UNIT COST	TOTAL COST
	1 FULOOO1	1" X 14" X 84" PLATE 1045 GRADE STEEL TORCH CUT TO SIZE & ANNEALED HUUSERNECHT BIUGS3-33-31 YOU AGREE, IN PERFORMING THE WORK REQUIRED BY THIS PURC ORDER, NOT TO DISCRIMINATE AGAINST ANY EMPLOYEE OR APPL FOR EMPLOYMENT BECAUSE OF RACE, COLOR, RELIGION, SEX, A NATIONAL ORIGIN, OR BECAUSE OF DISABILITY OR VETERAN SE IF, AS A RESULT OF THIS ORDER, SELLER IS A SUBCONTRACTOR SUBSTITUTE MANUFACTURER UNDER A GOVERNMENT CONTRACT OR SUBCONTRACT, SELLER SHALL COMPLY WITH ALL FEDERAL LAWS, EXECUTIVE URIERS, RULES AND REGULATIONS INSOFAR AS THEY BE APPLICABLE HERETO, INCLUDING THE REHABILITATION ACT OF 1973, AS AMENDED, THE VIETNAM ERA VETERANS' READJUSTMENT ASSISTANCE ACT OF 1974 AND EXECUTIVE ORDER NO. 11246, AS	ASE ICAN GE DI ATUS R DIR MAY	8/23/ 9 3	<u>-</u>	243.0000	243,00
		AMENDED, ALL APPLICABLE CONTRACT CLAUSES REDUIRED INERGARE INCORPORATED HEREIN BY REFERENCE AND MADE A PART HER "THE PURCHASER, I'S CUSTOMERS AND/OR REGULATORY AGENCIES RESERVE THE RIGHT TO REVIEW THE FACILITY, RECORDS AND QUALITY OF WORK OF ITS SUPPLIERS," Purchase Order Total	BY EOF				243.00

ALL ORDERS:

- . Terms and Conditions on reverse side are part of this Purchase Order.
- 2 Acceptance Unless otherwise stated herein, this order must be accepted by the Seller signing and returning the attached acknowledgment copy to Buyer within 10 days from the date of this order, and it is understood that the commencement of any work or the performance of any services hereunder by Seller shall constitute acceptance by Seller of this purchase order and of all of its terms and conditions.
- STEEL ORDERS:
- Certifled test reports in triplicate are to accompany steel shipments. Discount will be taken from date of receipt of goods or test reports, whichever is later.
- Do not deviate from established producing practice in fulfulling the requirements of this order.
- 3. All bars and billets must be identified by heat No.

INVOICE DAY OF SHIPMENT TO: CANTON DROP FORGE PO. BOX 6902 / CANTON, OH A4705

BY: CANTON DROP FORGE -AUTHORIZED SIGNATURE

DF002592